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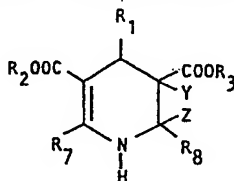
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(54) **Pharmaceutically active dihydropyridines.**

(57) There are described compounds of formula I,



in which R₁ represents benzofurazanyl, pyridyl or phenyl, the pyridyl or phenyl being substituted, -COOR₂ and -COOR₃ are various ester groups, Y and Z together form a bond, and additionally, when R₈ is an electron withdrawing group Y may be hydrogen and Z may be hydroxy,

one of R₇ and R₈ represents alkyl C1 to 6 and the other represents -CONR₁₀R₁₁; -CSNH₂; -C(=NH)SR₉; -S(O)_mR₉; phenyl optionally substituted by one or more of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro; alkyl C1 to 6 substituted by halogen; or furanyl,

or R₇ and R₈ may be the same or different and each represents phenyl optionally substituted by one or more of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro; amino; alkyl C1 to 6 substituted by halogen; -CN; -CH₂OH; -CHO or -CH(OR₁₂)₂, m is 0 or 1

R₉ is alkyl C1 to 6, and

R₁₀ and R₁₁ each independently represent hydrogen or alkyl C1 to 6, or together with the nitrogen atom to which they are attached form a 5 or 6 membered heterocyclic ring.

There are also described processes for making the compounds, and pharmaceutical, eg calcium antagonist, formulations containing them.

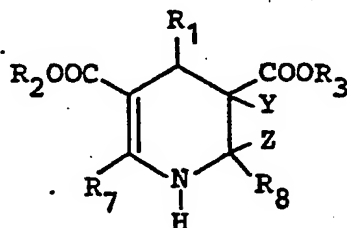
PHARMACEUTICALLY ACTIVE DIHYDROPYRIDINES

This invention relates to new compounds, methods for their preparation and compositions containing them.

A wide variety of dihydropyridines have been described as being useful as pharmaceuticals and some, notably nifedipine, have been sold for this use.

We have now found a new group of pyridine derivatives which have pharmacological activity.

According to the invention we provide compounds of formula I,



15

in which R_1 represents benzofurazanyl, pyridyl or phenyl, the pyridyl or phenyl being substituted by one or more of the groups halogen, nitro, $-CN$, $-OR_9$,

$-S(O)_pR_9$, or alkyl C1 to 6 optionally substituted by halogen,

p is 0, 1 or 2,

R_2 and R_3 , which may be the same or different, each represent hydrogen; alkyl C1 to 6 optionally substituted by one or more of the groups halogen, cyano,

$-XR_4$, $-NR_5R_6$ or phenyl; cycloalkyl C3 to 8

- optionally substituted by alkyl C1 to 6; a 4, 5 or 6
membered oxygen or nitrogen containing heterocyclic ring
which is optionally substituted by alkyl C1 to 6 the alkyl
in turn optionally being substituted by one or more phenyl
5 groups;

R_5 and R_6 , which may be the same or different,
each represent alkyl C1 to 6 optionally substituted by
phenyl,

- Y and Z together form a bond, and additionally, when
10 R_8 is an electron withdrawing group Y may be hydrogen
and Z may be hydroxy,

- one of R_7 and R_8 represents alkyl C1 to 6 and the
other represents $-\text{CONR}_{10}\text{R}_{11}$; $-\text{CSNH}_2$; $-\text{C}(=\text{NH})\text{SR}_9$;
 $-\text{S}(\text{O})_m\text{R}_9$; phenyl optionally substituted by one or more
15 of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro; alkyl
C1 to 6 substituted by halogen; or furanyl,

- or R_7 and R_8 may be the same or different and
each represents phenyl optionally substituted by one or
more of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro;
20 amino; alkyl C1 to 6 substituted by halogen; $-\text{CN}$;
 $-\text{CH}_2\text{OH}$; $-\text{CHO}$ or $-\text{CH}(\text{OR}_9)_2$,

X is O or S,

m is 0 or 1,

R_4 is alkyl C1 to 6 or phenyl,

- 25 R_9 is alkyl C1 to 6,

• R_{10} and R_{11} each independently represent hydrogen or alkyl C1 to 6, or together with the nitrogen atom to which they are attached form a 5 or 6 membered heterocyclic ring,

5 provided that A) when R_7 is alkyl C1 to 6, Y and Z together form a bond, and

i) R_1 represents benzofurazanyl then R_8 does not represent $-CF_3$, or

10 ii) when R_1 represents 2-nitrophenyl, or 2-chlorophenyl and R_2 and R_3 are both ethyl, then R_8 does not represent mono-chloromethyl, or

iii) when R_1 represents 3-nitrophenyl and R_2 and R_3 are both ethyl, then R_8 does not represent unsubstituted phenyl,

15 B) when neither of R_7 and R_8 is alkyl C1 to 6, Y and Z together form a bond and

iv) R_2 and R_3 are both ethyl then R_7 and R_8 are not both $-CF_3$, or

20 v) one of R_7 or R_8 is amino then the other is not phenyl or amino, or

vi) one of R_7 or R_8 is $-CN$, $-CH_2OH$, $-CHO$ or $-CH(OR_9)_2$ then the other is not $-CN$, $-CH_2OH$, $-CHO$ or $-CH(OR_9)_2$, and

25 C) both of R_7 and R_8 are not optionally substituted phenyl;

and pharmaceutically acceptable acid addition salts of those compounds containing a basic nitrogen atom.

According to the invention we also provide the compounds of formula I without proviso ii) for use as
5 pharmaceuticals.

According to the invention we further provide a process for the production of a compound of formula I, or a pharmaceutically acceptable acid addition salt thereof, which comprises

- 10 a) reaction of a compound of formula II,



with compounds of formulae III and IV,



- 15 in which formulae R_1 , R_2 , R_3 , R_7 and R_8 are as defined above,

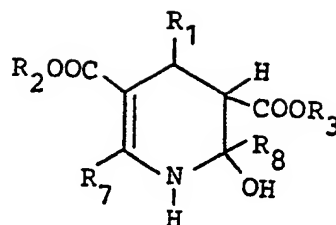
- b) reaction of a compound of formula V,



in which R_1 , R_3 and R_8 are as defined above,

- 20 with a compound of formula III,

- c) production of a compound of formula I in which Y and Z together form a bond by dehydration of a compound of formula VII,



VII

- 5 in which R_1 , R_2 , R_3 , R_7 and R_8 are as defined above,
- d) production of a compound of formula I in which m is 1 or p is 1 or 2 by selective oxidation of a corresponding compound of formula I in which m is 0, or p is 0 or 1
- 10 respectively,
- e) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CONR}_{10}\text{R}_{11}$ by reaction of an acid halide, imidazole or a mixed anhydride of a corresponding compound of formula I in which one of R_7 and R_8 is
- 15 $-\text{COOH}$ with a compound $\text{HNR}_{10}\text{R}_{11}$ in which R_{10} and R_{11} are as defined above, or, when the group $-\text{NR}_{10}\text{R}_{11}$ in the product represents an imidazole, reacting the free carboxylic acid of formula I with $\text{N,N}'$ -carbonyldiimidazole,
- 20 f) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CSNH}_2$ by reaction of a corresponding compound of formula I in which one of R_7 and R_8 is $-\text{CN}$ with hydrogen sulphide,
- 25 g) isomerising a 3,4-dihydropyridine to a corresponding compound of formula I,

- h) production of a compound of formula I in which one of R_7 and R_8 is $-C(=NH)SR_9$ by reaction of a corresponding compound of formula I in which one of R_7 and R_8 is $-CSNH_2$ with a compound R_9 -hal, in which

5 R_9 is as defined above and hal is a halogen atom,

- i) reaction of a compound of formula IV with ammonia and a compound of formula VI,



or reaction of a compound of formula V with ammonia and a
10 compound of formula VII,



or reaction of compounds of formulae II, IV and VII
with ammonia,

15 in which formulae R_1 , R_2 , R_3 , R_7 and R_8 are
as defined above,

- j) production of a compound of formula I in which Y and Z together form a bond and one or both of R_7 and R_8 is $-CHF_2$ or $-CH_2F$ by reaction of a corresponding compound of formula I in which Y and Z together form a bond and one
20 or both of R_7 and R_8 is $-CHO$ or $-CH_2L$, where L is $-OH$ or a good leaving group, respectively with a fluorinating agent,

- k) production of a compound of formula I in which one of R_7 and R_8 is $-CHO$ by selective hydrolysis of a
25 corresponding compound of formula I in which one of R_7

- and R_8 is $-\text{CH}(\text{OR}_9)_2$,
- 1) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CH}_2\text{OH}$ by selective reduction of a corresponding compound of formula I in which one of R_7
5 and R_8 is $-\text{CHO}$,
- m) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CN}$ by elimination of ROH from a corresponding compound of formula I in which one of R_7 and R_8 is $-\text{CH}=\text{NOR}$, and $-\text{OR}$ is a good leaving group,
- 10 n) production of a compound of formula I in which at least one of R_2 and R_3 is hydrogen by reductive cleavage or hydrolysis of a corresponding compound of formula I in which at least one of R_2 and R_3 is other than hydrogen,
- 15 o) production of a compound of formula I in which at least one of R_2 and R_3 is other than hydrogen by esterification or transesterification of a corresponding compound of formula I in which at least one of R_2 and R_3 is hydrogen or is a group R_2 or R_3 other than
20 that desired in the end product, or
- p) production of an optical isomer of a compound of formula I by resolution of a mixture of optical isomers of the compound,
- and where desired or necessary converting the
25 resulting compound of formula I to a pharmaceutically

acceptable acid addition salt thereof or vice versa.

The reaction of process a) may be carried out by
subjecting the compounds of formulae II, III and IV to an
elevated temperature, eg of from about 20° to 140°C in
5 the presence or absence of a suitable solvent, eg a lower
alkanol.

Processes b) and i) may be carried out under similar
conditions to process a). In processes a), b) and i) when
Y and Z in the final product are together to form a bond
10 dehydration is generally required as a separate process
step when R₈ is an electron withdrawing group, eg
-CF₃, perhaloalkyl-, nitro- or mono- or di-chlorophenyl
or unsubstituted phenyl. The presence of a base, eg
diethylamine or ammonia, tends to inhibit dehydration in
15 these processes. We prefer not to use process a), b) or
i) when R₇ or R₈ is -C(=NH)SR₉, -CN, -CH₂OH or
-CHO, or when R₂ or R₃ is hydrogen.

Process c) may be carried out in a solvent which is
inert under the reaction conditions, eg methylene
20 chloride, and in the presence of a dehydrating agent, eg
trifluoroacetic anhydride, and a base, eg pyridine. The
dehydration may also be effected using
diethylaminosulphur trifluoride. The reaction may be
carried out at from about 0° to 40°C. The compounds
25 of formula VII may be formed as intermediates, which may

or may not be isolated, in processes a), b) and i).

Under certain circumstances, eg when R_8 is not an electron withdrawing group, the compound of formula VII may dehydrate spontaneously to yield the compound of formula I in which Y and Z together form a bond. When diethylaminosulphur trifluoride is used in this process and R_8 is CH_2OH or CHO in the starting material the $-\text{CH}_2\text{OH}$ or $-\text{CHO}$ will, as in process j), be converted to $-\text{CH}_2\text{F}$ and $-\text{CHF}_2$ respectively.

10 Process d) may be carried out using a suitable oxidising agent, eg peracetic acid. The reaction may be carried out in a suitable solvent, eg a mixture of methanol and acetic acid. We prefer not to use this process when R_7 or R_8 is $-\text{C}(=\text{NH})\text{SR}_9$.

15 Process e) may be carried out by treating the acid halide, imidazole or the mixed anhydride (which compounds may be prepared by conventional processes known per se), with aqueous ammonia or the amine $\text{HNR}_{10}\text{R}_{11}$ at a temperature of from 0° to 30°C . When Z is $-\text{OH}$, or R_7 or R_8 is $-\text{CH}_2\text{OH}$, we prefer to use the imidazole or a mixed anhydride. We prefer not to use this process when R_2 or R_3 is hydrogen.

25 Process f) may be carried out by treating the nitrile starting material with hydrogen sulphide gas in a suitable solvent, eg pyridine. The reaction is preferably carried

- out in the presence of a base, eg triethylamine, and may conveniently be carried out at a temperature of from 10 to 30°C.

Process g) may be carried out under basic conditions, eg in the presence of an alkylamine such as triethylamine. This process is particularly applicable when R₈ is both electron withdrawing and bulky.

Process h) may be carried out in a solvent which is inert under the reaction conditions, eg diethyl ether. We prefer hal to be iodine.

Process j) is preferably carried out at a temperature of from about -70°C to 100°C, and in a solvent which is inert under the reaction conditions, e.g. a halogenated hydrocarbon and preferably methylene chloride. The fluorinating agent is preferably a dialkylaminosulphur trifluoride, e.g. diethylaminosulphur trifluoride, or (2-chloro-1,1,2-trifluoroethyl)diethylamine. The group L may be, for example, -OSO₂R_x, where R_x is alkyl C1 to 6, e.g. methyl, or aryl, e.g. p-tolyl.

The hydrolysis of process k) may be carried out using an aqueous acid, for example hydrochloric acid (eg 0.5 to 2.5 molar) in a water miscible organic solvent, eg acetone or tetrahydrofuran. The reaction may be carried out at a temperature of from about -10 to 50°C.

The reduction of process l) may be carried out either

- . chemically or catalytically, eg by use of sodium borohydride in an alcoholic solvent, eg methanol or ethanol, at a temperature of from about 0 to 50°C.

The elimination of process m) may be carried out
5 using a variety of dehydrating agents which will not adversely effect the other substituents in the molecule, e.g., an excess of acetic anhydride, thionyl chloride in ether or N,N'-dicyclohexylcarbodiimide in pyridine. The group -OR may be, for example, a 2,4-dinitrophenoxy
10 group. The reaction may be carried out at a temperature of from about 0° to 150°C depending on the reagent and solvent used. The oxime may, if desired, be formed in situ from the corresponding formyl compound using conventional methods known per se.

15 The reductive cleavage of process n) may be carried out chemically, eg using zinc and formic acid. The reaction may conveniently be carried out in a solvent which is inert under the reaction conditions, eg acetonitrile. When process n) involves a hydrolysis the
20 hydrolysis may be carried out using conventional techniques known per se.

Process o) may, when it involves an esterification, be carried out using the appropriate alcohol, preferably in excess and in the presence of a dehydrating agent, eg
25 dicyclohexylcarbodiimide, or under similar conditions to

process e). The reaction may conveniently be carried out in a solvent which is inert under the reaction conditions, eg ethyl acetate. When a transesterification is involved the process may be carried out by treating the starting ester with the sodium alcoholate corresponding to the desired ester moiety.

The resolution of process p) may be carried out by means of conversion of the mixture to, when R_2 or R_3 is H, a salt with an optically active base or an ester with an optically active alcohol (eg $\text{CCl}_3(\text{C}_6\text{H}_5)\text{CHOH}$ or $\text{C}_6\text{H}_5(\text{OCH}_3)\text{CHCH}_2\text{OH}$), or, when R_2 or R_3 is aminoalkyl, a salt with an optically active acid and separation of the product by selective crystallisation, or, preferably, by means of high performance liquid chromatography (HPLC). The separated product may then be converted to the desired optically active acid or ester by, for example, process n) or o).

The starting materials for the above processes are either known, or if they are not specifically known they may be made by processes described in the Examples, or they may be made from known compounds using one or more process steps which are known per se or are analogous to those described in the Examples.

Certain of the compounds of formula II are novel and the invention therefore also provides those compounds of

- formula II in which R_1 is 2-chloro-3-trifluoromethyl phenyl or phenyl substituted by three substituents selected from chloro-, fluoro- and $-CF_3$. Specifically we provide 2,3-dichloro-6-fluorobenzaldehyde, 3-chloro-6-
5 fluoro-2-(trifluoromethyl)benzaldehyde and 2-chloro-3-(trifluoromethyl)benzaldehyde.

The compounds of formula I and the intermediates therefor may be isolated from their reaction mixtures using conventional processes, eg crystallisation or
10 chromatography.

The compounds of formula I, and the pharmaceutically acceptable salts thereof, are useful because they exhibit pharmacological properties in animals. More particularly they block the entry of calcium into vascular and cardiac
15 muscle leading to falls in blood pressure, inotropy and heart rate. They are active in the following systems:-

(a) Relaxation of contracted vascular smooth muscle. Van Breemen, Aaronson, Loutzenhiser and Meisheri, Chest, 78, Supplement, 157-165, 1980.

20 (b) Reduction of inotropy and chronotropy of isolated atria. Henry, Excerpta Med. Int. Congr. Ser., 474, 14-23, 1979.

(c) Reduction of blood pressure and increase cardiac output in anaesthetised dogs. Hirakawa, Ito,
25 Kondo, Watanabe, Hiei, Banno & Hyase, Arzneim-Forsch, 22,

344-349, 1972.

(d) Reduction of blood pressure in conscious dogs when given by the intravenous and oral routes. Newman, Bishop, Peterson, Leroux & Horowitz, J Pharm. Exp. Ther.

5 201, 723-730, 1977.

The compounds are thus indicated for use in the treatment of renovascular, malignant or essential hypertension (including hypertensive emergencies), pulmonary hypertension, vasospastic angina, chronic stable
10 angina and congestive heart failure. Other indications are the treatment of renal failure, cardiac arrhythmias, hypertrophic cardiomyopathy, cerebrovascular diseases (including cerebral haemorrhage, ischaemia and vasospasm, migraine, altitude sickness and hearing loss), peripheral
15 vascular diseases (including Raynauds syndrome, intermittent claudication and digital ulceration); use as a cardioplegic agent during surgery eg in cardiopulmonary bypass, and for the treatment of, and protection against, myocardial infarction and ischaemia.

20 By virtue of their ability to inhibit calcium entry into other cells and tissues the compounds are also indicated in the treatment of thrombosis, atherosclerosis, respiratory diseases (including asthma and bronchitis) glaucoma, aldosteronism, uterine hypermotility and for the
25 relief of oesophageal and skeletal muscle spasm.

For the above uses the dosage will depend upon the compound used, the route of administration and the effect desired, but in general will be in the range of 0.1-10mg per kilogram body weight per day. For man the indicated
5 total daily dose will be from about 5-500mg, preferably from 5 to 200mg and more preferably from 5 to 100mg, which may be administered preferably once daily, or in divided doses of about 1-200mg, preferably 2 to 25mg, e.g. 2 to 4 times per day.

10 The compounds of formula I are advantageous in that they possess greater potency (e.g. with respect to hypotensive and direct negative chronotropic effects), produce a lower level of reflex tachycardia, are more selective (e.g. for vascular smooth muscle vs cardiac
15 muscle), produce less depression of cardiac contractility, are longer acting, are more readily absorbed or less readily metabolised, are more easily formulated, possess less, or less undesirable, side effects, are more stable or have other more beneficial properties than known
20 compounds of similar structure.

The compounds of the invention may be administered by a wide variety of routes and may act systemically or locally. Thus the compounds may be administered by oral or nasal inhalation to the lung, to the buccal cavity,
25 oesophageally, rectally, topically to the skin, the eye or

- to other available surfaces of the body; by injection, eg intravenously, intramuscularly, intraperitoneally, or by surgical implant.

When R_2 and/or R_3 represents a 4, 5 or 6 membered oxygen or nitrogen containing heterocyclic ring that ring may be an oxetanyl, azetidiny, piperidiny or tetrahydropyranyl ring. R_2 and/or R_3 may also represent $-(CH_2)_nXR_4$, $-(CH_2)_nCN$, $-CH(C_6H_5)CCl_3$ or $-(CH_2)_nR_5R_6$ in which n is 4, 3 or preferably 2.

When R_{10} and R_{11} together with the nitrogen atom to which they are attached form a 5 or 6 membered heterocyclic ring we prefer that ring to be a morpholino or imidazolyl ring.

We prefer compounds of formula I in which Y and Z together form a bond. We also prefer those compounds in which one of R_7 and R_8 is alkyl C1 to 6, eg methyl. We further prefer those compounds in which one of R_7 and R_8 is mono-, di- or tri- fluoromethyl. We particularly prefer one of R_7 and R_8 to be mono- fluoromethyl.

Groups R_8 which are electron withdrawing include alkyl C1 to 6 substituted by 2 or more halogen atoms; furanyl and phenyl optionally substituted by one or more of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro.

Preferred electron withdrawing significances of R_8 are
 $-CCl_3$, $-CF_3$, $-CF_2CF_3$, phenyl, 4-nitrophenyl,
 3,4-dichlorophenyl, 4-chlorophenyl and 3-chlorophenyl.

- Values for R_1 include nitrophenyl;
 5 (trifluoromethyl)phenyl; mono- or poly-fluorophenyl; mono-
 or poly-chlorophenyl; chloro- and/or
 fluoro-(trifluoromethyl)phenyl; (alkylthio)pyridyl; alkyl-
 and/or chloro- and/or alkoxy-nitrophenyl; mixed chloro-
 and fluoro-phenyl; mono- or poly- alkoxy-phenyl;
 10 alkylphenyl; (alkylthio)phenyl; (alkylsulphonyl)phenyl;
 and 4-benzofurazanyl. Values for R_2 and R_3 are alkyl
 C1 to 4, 2-alkoxy C1 to 3 - ethyl, 2-phenoxy- ethyl,
 cycloalkyl C4 to 6 optionally substituted by methyl, the
 saturated 4, 5 or 6 membered heterocyclic groups as
 15 defined immediately above and optionally substituted by
 phenylmethyl or diphenylmethyl, alkyl C1 to 4 -
 (phenylmethyl)aminoethyl, cyano- or alkyl C1 to 4 - thio-
 alkyl C1 to 4; phenyl alkyl C1 to 4 or
 $-CH(C_6H_5)CCl_3$. Values of R_8 are chloro- or
 20 fluoro- alkyl C1 or 2, $-CSNH_2$, $-CON(alkyl\ C\ 1\ to\ 4)_2$,
 $-COMorpholino$, $-COimidazolyl$, $-C(=NH)S-alkyl\ C1\ to\ 4$,
 $-S-alkyl\ C1\ to\ 4$, $-S(O)-alkyl\ C1\ to\ 4$, or phenyl
 substituted by one or two chlorine, nitro, methoxy or
 methyl groups, e.g. in the 4- and/or 3- positions. R_7
 25 may be methyl. When R_7 is not alkyl R_7 and R_8 are

- preferably selected from a fluoromethyl group, e.g.
-CH₂F, -CHF₂ or -CF₃; -CHO; -CH(OC₂H₅)₂;
phenyl and -CH₂OH. The Examples illustrate various
permutations of substituents. The individual substituents
5 exemplified may also be permuted in other combinations.

As a preferred group of compounds of formula I we
provide those in which R₁ is phenyl carrying a 2-nitro
or a 2-CF₃ group or at least two substituents selected
from chloro; fluoro; alkyl C1 to 6, eg methyl; -CF₃ and
10 nitro; R₂ is alkyl C1 to 6, eg isopropyl, cyclopentyl or
cyclobutyl or is oxetan-3-yl; R₃ is alkyl C1 to 6, eg
methyl; R₇ is alkyl C1 to 6, eg methyl; R₈ is
fluoromethyl, eg mono-, di- or tri-fluoromethyl; and Y and
Z together form a bond.

- 15 As a most preferred group of compounds of formula I
we provide those in which R₁ is phenyl carrying at least
two substituents selected from chloro, fluoro, -CF₃,
methyl and nitro, R₃ and R₇ are both methyl, R₈ is
-CH₂F, R₂ is isopropyl or cyclopentyl and Y and Z
20 together form a bond.

A specific group of compounds of formula I are those
in which R₁ represents benzofurazanyl, pyridyl or
phenyl, the pyridyl or phenyl being substituted by one or
more of the groups halogen, nitro, trihalomethyl or
25 -SR₉; R₂ and R₃ each represent alkyl C1 to 6,

- $-(CH_2)_n R_4$, $-(CH_2)_n CN$, $-CH(C_6H_5)CCl_3$ or
 $-(CH_2)_n NR_5R_6$; Y and Z together form a bond; one
of R_7 and R_8 represents alkyl C1 to 6 and the other
represents $-CONR_{10}R_{11}$; $-CSNH_2$; $-C(=NH)SR_9$;
- 5 $-S(O)_mR_9$; phenyl substituted by one or more of alkyl
C1 to 6, halogen, alkoxy C1 to 6 or nitro; or alkyl C1 to
6 substituted by halogen; R_4 and R_9 are each alkyl C1
to 6; and R_{10} and R_{11} each represent hydrogen or alkyl
C1 to 6, and provisos i) and ii) apply.

10 According to our invention we also provide a
pharmaceutical composition comprising preferably less than
80%, more preferably less than 50%, eg 1 to 20%, by weight
of a compound of formula I, or a pharmaceutically
acceptable salt thereof, in admixture with a

15 pharmaceutically acceptable adjuvant, diluent or carrier.

Thus the compound may be put up as a tablet, capsule,
dragee, suppository, suspension, solution, injection,
implant, a topical, eg transdermal, preparation such as a
gel, cream, ointment, aerosol or a polymer system, or an
20 inhalation form, e.g. an aerosol or a powder formulation.

We prefer compositions which are designed to be taken
oesophageally and to release their contents in the
gastrointestinal tract. Thus we prefer tablets which may,
for example, be made by direct compression. In such a
25 process the active ingredient is mixed with one or more of

. modified forms of starch, calcium phosphate, a sugar eg
lactose, microcrystalline cellulose and/or other directly
compressible excipients, together with lubricant(s), eg
stearic acid or magnesium stearate, flow aid(s), eg talc
5 or colloidal silicon dioxide, and disintegrant(s), eg
starch, substituted sodium carboxymethyl cellulose, cross
linked sodium carboxy methyl cellulose, carboxy methyl
starch and cross linked polyvinylpyrrolidone. Tablets are
then formed by direct compression, and may be sugar or
10 film coated e.g. with hydroxypropylmethylcellulose.

Alternatively the active ingredient may be granulated
before tabletting. In such cases the active ingredient is
mixed with one or more of starch, calcium phosphate, a
sugar eg lactose, microcrystalline cellulose or other
15 suitable excipients and granulated with a binder such as
starch, pregelled starch, polyvinylpyrrolidone, gelatine,
a modified gelatine, or a cellulose derivative, eg
hydroxypropylmethylcellulose. The mass is then dried,
sieved and mixed with lubricant(s), flow aid(s) and
20 disintegrant(s), such as described in the previous
paragraph. Tablets are then formed by compression of the
granules, and may be sugar or film coated, eg with
hydroxypropylmethylcellulose.

As a further alternative a powder, blend or granules,
25 such as are described above as intermediates in

- tabletting, may be filled into a suitable, eg gelatine, capsule.

In order to improve the bioavailability, or decrease variability of availability, of the active ingredient the compound may be:-

- a) dissolved in a suitable solvent, eg polyethylene glycol, Gelucaire, arachis oil, a (hydrogenated) vegetable oil or beeswax and the solution is then filled into a gelatine capsule,
- 10 b) produced as a spray-dried or freeze-dried form prior to mixing with other excipients,
- c) milled and/or micronised to produce a powder with a large surface area prior to mixing with other excipients,
- d) made into a solution and distributed over an inert
15 excipient having a large surface area, eg colloidal silicon dioxide. The solvent is evaporated and further excipients added,
- e) formed into a complex with cyclodextrin prior to mixing with other excipients. This complex also assists
20 in increasing light stability, or
- f) made into a solid solution or co-precipitated, eg with polyvinylpyrrolidone, polyethyleneglycol, modified cellulose, hydroxypropylmethylcellulose, urea or a sugar prior to mixing with further excipients.
- 25 The compounds, either in their normal form or in a

- modified form, eg as described immediately above, may be formulated in a controlled release form. Thus the compound may be dispersed, or contained in, a polymer matrix formed from, for example, ethylcellulose,
5 hydroxypropylmethylcellulose or an acrylate/methacrylate polymer. Alternatively the compound may be formulated as a tablet or beads which are surrounded by a semi-permeable membrane, eg shellac, ethylcellulose or an acrylate/methacrylate polymer.

- 10 The compounds of this invention may be given in combination with other pharmaceutically active compounds, eg diuretics, beta-blockers, antihypertensives or inotropic agents. The dosage of the other pharmaceutically active compound can be that
15 conventionally used when the compound is administered on its own, but is preferably somewhat lower. To illustrate these combinations, a compound of this invention effective in the range, eg 5-100 milligrams per day, can be combined at levels ranging, eg from 1-200 milligrams per day with
20 the following beta-blockers, antihypertensives and diuretics in dose ranges per day as indicated:

- hydrochlorothiazide (15-200mg), chlorothiazide (125-2000mg), ethacrynic acid (15-100mg), amiloride (5-20mg), furosemide (5-80mg), propranolol (20-480mg),
25 timolol (5-50mg), captopril (10-500mg), methyldopa

- (65-2000mg) or digoxin (0.1-0.5mg). In addition, the triple drug combinations of hydrochlorothiazide (15-200mg) plus amiloride (5-20mg) plus a compound of this invention (3-200mg) and hydrochlorothiazide (15-200mg) plus timolol
5 (5-50mg) plus a compound of this invention (3-200mg), are provided. The above dose ranges may be adjusted on a unit basis as necessary to permit divided daily dosage. Also, the dose may vary depending on the severity of the disease, weight of patient and other factors which a
10 person skilled in the art will recognise.

Certain of the compounds of formula I are assymetric and exhibit optical isomerism. Such compounds may be separated into their optical isomers using process p) or may be made by stereospecific syntheses using conventional
15 techniques know per se.

The invention therefore provides the compounds as their individual optical isomers (we prefer the (+) isomers), and racemic or other mixtures of the individual isomers.

- 20 In those compounds in which Y is hydrogen and Z is -OH there will be at least 3 assymetric carbon atoms and the corresponding number of isomers is provided.

Certain of the compounds of the invention can form solvates, eg hydrates or alcoholates, and certain of the
25 compounds are light sensitive and should therefore be

- produced, handled, stored and formulated in such a manner that they are not subjected to degrading amounts of light of the appropriate wavelengths.

The invention is illustrated, but in no way limited
5 by the following Examples in which temperatures are in
degrees centigrade.

10

15

20

25

• Example 1

3-(Methyl) 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-
-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

- 5 2,3-Dichlorobenzaldehyde (1.75g, 10mmoles), methyl
4-fluoro-3-oxobutanoate (1.34g, 10mmoles) and
1-methylethyl 3-amino-2-butenate (1.43g, 10mmoles) were
heated with stirring at 90° for 2.5 hours. The reaction
mixture was dissolved in ethyl acetate and chromatographed
10 on silica eluting with petroleum ether (60-80°)/ethyl
acetate mixtures. Pure fractions were combined and
evaporated to dryness. The title compound (1.6g) was
obtained by crystallisation from 2-propanol. mp 148-9°.

Example 2

- 15 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-methyl-3-nitrophenyl)-3,5-
pyridinedicarboxylate

- 2-Methyl-3-nitrobenzaldehyde (1.23g, 7.5mmoles),
methyl 4-fluoro-3-oxobutanoate (1.0g, 7.5mmoles) and
20 1-methylethyl 3-amino-2-butenate (1.07g, 7.5mmoles) were
heated with stirring at 80° for 2.5 hours. The cooled
residue was chromatographed twice on silica eluting first
with ethyl acetate/petroleum ether (60-80°) and then
with ethyl acetate/methylene chloride. The title compound
25 (0.61g) was obtained by crystallisation from a mixture of

- petroleum ether (60-80°) and 2-propanol mp 132-133°.

Example 3

5-Cyclopentyl 3-methyl 4-(2,3-dichlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
 5 pyridinedicarboxylate

2,3-Dichlorobenzaldehyde (1.31g, 7.5mmoles), methyl
 4-fluoro-3-oxobutanoate (1.0g, 7.5mmoles) and cyclopentyl
 3-amino-2-butenate (1.26g, 7.5mmoles) were heated at
 90° with stirring under nitrogen for 2.5 hours. The
 10 reaction mixture was dissolved in ethyl acetate, dried
 (MgSO₄) and the solvent was removed in vacuo. The
 residue was chromatographed on silica eluting with ethyl
 acetate/methylene chloride mixtures. The title compound
 (0.95g) was obtained after crystallisation from petroleum
 15 ether (60-80°) mp 148-50°.

Example 4

3-Methyl 5-(1-methylethyl) 4-(3-chloro-6-fluoro-2-
(trifluoromethyl)phenyl)-2-(fluoromethyl)-1,4-dihydro-6-
methyl-3,5-pyridinedicarboxylate

20 3-Chloro-6-fluoro-2-(trifluoromethyl)benzaldehyde
 (1.3g, 5.7mmoles), methyl 4-fluoro-3-oxobutanoate (0.77g,
 5.7mmoles) and 1-methylethyl 3-amino-2-butenate (0.82g,
 5.7mmoles) were heated under nitrogen with stirring for
 1.5 hours at 90°, followed by 1.5 hours at 100° and
 25 then 1 hour at 110°. The cooled reaction mixture was

- chromatographed twice on silica first using methylene chloride as eluent and then toluene/ethyl acetate mixtures. The title compound (0.2g) was obtained after crystallisation from petroleum ether (60-80°)
5 mp 142-3°.

Example 5

3-Methyl 5-(1-methylethyl) 4-(2-chloro-3-nitrophenyl)-
2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

- 10 2-Chloro-3-nitrobenzaldehyde (1.38g, 7.5mmoles),
methyl 4-fluoro-3-oxobutanoate (1.0g, 7.5mmoles) and
1-methylethyl 3-amino-2-butenate (1.06g, 7.5mmoles) were
heated at 90° for 2.5 hours. The reaction mixture was
15 chromatographed on silica eluting with petroleum ether
(60-80°)/ethyl acetate mixtures. The title compound
(1.35g) was obtained after crystallisation from petroleum
ether (60-80°)/2-propanol. mp 156-7°.

Example 6

- 20 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-4-(2-
fluoro-6-(trifluoromethyl)phenyl)-1,4-dihydro-6-methyl-
3,5-pyridinedicarboxylate

- 25 2-Fluoro-6-(trifluoromethyl)benzaldehyde (1.51g,
7.8mmoles), methyl 4-fluoro-3-oxobutanoate (1.06g,
7.8mmoles) and 1-methylethyl 3-amino-2-butenate (1.13g,
7.8mmoles) were heated at 90° under nitrogen with

- stirring for 2 hours. The cooled reaction mixture was chromatographed twice; first eluting with toluene/ethyl acetate mixtures and then with ethyl acetate/petroleum ether (60-80°) mixtures. The title compound (0.1g) was
5 obtained on evaporation of the pure fractions mp 82-4°.

Example 7

3-Methyl 5-(1-methylethyl) 4-(2,3-dichloro-6-fluorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

- 10 2,3-Dichloro-6-fluorobenzaldehyde (1.44g, 7.5mmoles), methyl 4-fluoro-3-oxobutanoate (1.0g, 7.5mmoles) and 1-methylethyl 3-amino-2-butenate (1.06g, 7.5mmoles) were heated at 90° under nitrogen with stirring for 2.5 hours. The cooled reaction mixture was chromatographed on
15 silica eluting with ethyl acetate/methylene chloride mixtures. The title compound (1.1g) was obtained by crystallisation from a petroleum ether (60-80°)/2-propanol mixture mp 129-31°.

- 20 The compounds of Examples 8 to 49 were prepared using appropriate starting materials and the method described in Examples 1-7.

Example 8

5-Ethyl 3-methyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

- 25 Recrystallised from 2-propanol. mp 127-9°.

• Example 9

3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate

5 Recrystallized from 2-propanol/cyclohexane.

mp 107-9°.

Example 10

3-Methyl 5-(2-methylpropyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
10 pyridinedicarboxylate

Recrystallized from 2-propanol/cyclohexane. mp
101-2°.

Example 11

3-Ethyl 5-methyl 2-(fluoromethyl)-1,4-dihydro
15 -6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Recrystallised from 2-propanol. mp 137-8°.

Example 12

Diethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-
(2-(trifluoromethyl)phenyl)-3,5-pyridinedicarboxylate

20 Crystallised from hexane. mp 84-6°.

Example 13

Diethyl 4-(4-benzofurazanyl)-2-(fluormethyl)-1,4-
dihydro-6-methyl-3,5-pyridinedicarboxylate

25 Recrystallised from methylene chloride/cyclohexane.
mp 125-7°.

• Example 14

Dimethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-
-(2,3,4,5,6-pentafluorophenyl)-3,5-pyridinedicarboxylate

Crystallised from cyclohexane. mp 148-50°.

5 Example 15

5-Methyl 3-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate

Recrystallised from methylene chloride/cyclohexane.

10 mp 122-4°.

Example 16

5-Ethyl 3-methyl 4-(2,3-dichlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

15 Recrystallised from methylene chloride/cyclohexane.
mp 124-5°.

Example 17

Diethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-
(2-(methylthio)-3-pyridyl)-3,5-pyridinedicarboxylate

20 Recrystallised from cyclohexane/petroleum ether
(60-80°). mp 92-4°.

Example 18

3-Methyl 5-(2-(methyl(phenylmethyl)amino)ethyl) 2-
(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
25 pyridinedicarboxylate oxalate hemihydrate

The purified free base was converted into the oxalate which was obtained as a yellow solid after trituration with ether, mp 95° with decomposition, softens at about 70°.

5 Example 19

5-(2-Methoxyethyl) 3-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

Recrystallised from cyclohexane/petroleum ether
10 (60-80°). mp 88-9°.

Example 20

5-(2-Cyanoethyl) 3-(1-methylethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

15 Recrystallised from 2-propanol. mp 231-232.5°.

Example 21

3-(1-Methylethyl) 5-(2-(methylthio)ethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

20 Recrystallised from 2-propanol/petroleum ether
(60-80°). mp 109-111°.

Example 22

3-Methyl 5-(1-methylethyl) 4-(2-chloro-5-nitrophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridine-dicarboxylate

25

Recrystallised from 2-propanol/petroleum ether
(60-80°). mp. 131-133°.

Example 23

3-Ethyl 5-methyl 4-(2,3-dichlorophenyl)-2-
5 (fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Obtained as a solid by trituration with petroleum
ether (60-80°). mp 99-101°.

Example 24

10 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-methyl-5-nitrophenyl)-3,5-pyridine-
dicarboxylate

Recrystallised from 2-propanol/petroleum ether
(60-80°), mp 100-1°.

15 Example 25

3-(2-Methoxyethyl) 5-(1-methylethyl) 2-(fluoromethyl)
-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate

20 Recrystallised from cyclohexane as yellow crystals
mp 112-4°.

Example 26

5-(2-Methoxyethyl) 3-(1-methylethyl) 2-(fluoromethyl)
-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate

25 Recrystallised from cyclohexane-isopropanol as a

- yellow solid mp 95-6°.

Example 27

3-Methyl 5-(1-methylethyl) 4-(2-chloro-3-(tri-fluoromethyl)phenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-

5 3,5-pyridinedicarboxylate

Recrystallised from petroleum ether (60-80°)
mp 145-7°.

Example 28

10 5-(1-Methylethyl) 3-(tetrahydro-4H-pyran-4-yl)
2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)
-3,5-pyridinedicarboxylate

Recrystallised from petroleum ether
(60-80°)/acetone, mp 128-30°.

Example 29

15 5-(1-Methylethyl) 3-(2-phenoxyethyl) 2-(fluoromethyl)
-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate

M⁺ 498; nmr (CDCl₃) δ 6.6(d,NH), 5.1(s,H).

Example 30

20 5-Methyl 3-(tetrahydro-4H-pyran-4-yl) 2-(fluoromethyl)
1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate

Yellow prisms (acetone/petroleum ether 60-80°) mp
152-4°.

25 Example 31

• 5-Cyclohexyl 3-methyl 4-(2,3-dichlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Orange prisms (petroleum ether 60-80°) mp 121-3°.

5 Example 32

5-Cyclopentyl 3-methyl 2-(fluoromethyl)-1,4-dihydro-6-
methyl-4-(2-methyl-3-nitrophenyl)-3,5-pyridinedicarboxylate

mp 167-8°. (2-Propanol).

Example 33

10 3-Methyl 5-(1-methylethyl) 4-(2,3-dimethoxyphenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

mp 89-91°. (Petroleum ether 60-80°/2-propanol).

Example 34

15 3-Methyl 5-(tetrahydro-4H-pyran-4-yl) 4-(2,3-
dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Orange prisms (acetone/petroleum ether 60-80°)

mp 143-5°.

20 Example 35

5-Cyclopentyl 3-methyl 2-(fluoromethyl)-1,4-dihydro-6-
methyl-4-(2-(trifluoromethyl)phenyl)-3,5-
pyridinedicarboxylate

Yellow crystals (petroleum ether 40-60°)

25 mp 122-3°.

• Example 36

5-Cyclopentyl 3-methyl 4-(3-chloro-6-fluoro-2-
(trifluoromethyl)phenyl)-2-(fluoromethyl)-1,4-dihydro-6-
methyl-3,5-pyridinedicarboxylate

5 mp 184-6°. (2-Propanol/petroleum ether 60-80°).

Example 37

5-(1-Ethylpropyl) 3-methyl 4-(2,3-dichlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

10 Pale yellow prisms (petroleum ether 40-60°)
mp 118-9°.

Example 38

3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-4-(2-methoxy-3-nitrophenyl)-6-methyl-3,5-
15 pyridinedicarboxylate

mp 105-6°. (2-Propanol/petroleum ether 60-80°).

Example 39

3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-(trifluoromethyl)phenyl)-3,5-
20 pyridinedicarboxylate

Pale yellow crystals (hexane) mp 71-2°.

Example 40

3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-nitrophenyl)-3,5-
25 pyridinedicarboxylate

Yellow crystals (petroleum ether 60-80°)
mp 142-3°.

Example 41

5 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-4-(2-
fluorophenyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Yellow crystals (petroleum ether 60-80°)
mp 129-31°.

Example 42

10 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-methylphenyl)-3,5-
pyridinedicarboxylate

Pale yellow crystals (petroleum ether 60-80°)
mp 94-5°.

15 Example 43

3-Methyl 5-(1-methylethyl) 4-(2-chlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinecarboxylate

20 Yellow crystals (petroleum ether 60-80°)
mp 137-9°.

Example 44

3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-(methylthio)phenyl)-3,5-
pyridinedicarboxylate

25 Example 45

3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-(methylsulphonyl)phenyl)-3,5-
pyridinedicarboxylate

Example 46

5 3-Methyl 5-(1-methylethyl) 4-(3-chloro-2-methylphenyl)
-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

mp 73-5° (cyclohexane).

Example 47

10 3-Methyl 5-(1-methylethyl) 4-(2,3-dimethylphenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Example 48

15 3-Methyl 5-(1-methylethyl) 4-(3-cyanophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Pale yellow crystals (2-propanol/petroleum ether
60-80°) mp 117-8°.

Example 49

20 3-Methyl 5-(1-methylethyl) 4-(3-chlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Pale yellow crystals (petroleum ether 60-80°)
mp 107-9°.

25 Example 50

Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl
-4-(3-nitrophenyl)-2-(trifluoromethyl)-3,5-pyridine-
dicarboxylate

3-Nitrobenzaldehyde (3.0g, 20 mmoles), ethyl
5 3-amino-2-butenate (2.6g, 20 mmoles) and ethyl
4,4,4-trifluoro-3-oxobutanoate (2.92ml, 20 mmoles) were
heated at reflux in ethanol (25ml) for 6 hours. The
solvent was removed in vacuo and the residue crystallised
by the addition of ether/petroleum ether (60-80°). The
10 resulting solid was recrystallised from ether/petroleum
ether (60-80°) to give the title compound as colourless
crystals (1.9g) mp 120-1°.

Example 51

3-Ethyl 5-methyl 4-(2,3-dichlorophenyl)-1,2,3,4-
15 tetrahydro-2-hydroxy-6-methyl-2-(trifluoromethyl)-3,5-
pyridinedicarboxylate

Prepared by the method of Example 50. Two isomeric
compounds were obtained. Isomer 1 recrystallised from
cyclohexane mp 140-1°. Isomer 2 recrystallised from
20 cyclohexane mp 118-9.5°.

Example 52

Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-
(3-nitrophenyl)-2-(pentafluoroethyl)-3,5-
pyridinedicarboxylate

25 Prepared by the method of Example 50. Two isomeric

- compounds were obtained. Isomer 1 recrystallised from 2-propanol mp 103-4°. Isomer 2 recrystallised from 2-propanol mp 121-2°.

Example 53

5 5-Cyclopentyl 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

a) Cyclopentyl 2-(2,3-dichlorophenylmethylene)-3-oxobutanoate

- 10 A solution of 2,3-dichlorobenzaldehyde (2.5g, 14.3mmoles), cyclopentyl 3-oxobutanoate (2.42g, 14.3mmoles), piperidine (8 drops) and hexanoic acid (11 drops) in dry benzene (80ml) was heated at reflux for 4 hours using a Dean and Stark apparatus. The solution was
- 15 allowed to cool to room temperature and the solvent removed in vacuo to leave the sub-title compound as an oil 5.1g.

- b) A solution of the product of step a) (5.1g, 14.3mmoles) and methyl 3-amino-4-fluoro-2-butenate (1.9g, 14.3mmoles) in dry tert-butanol (25ml) was heated to 60° (oil bath temperature) for 108 hours. The solution was allowed to cool to room temperature and the solvent removed in vacuo. Chromatography on silica eluting with dichloromethane afforded the title compound as a yellow
- 25 oil which crystallises on addition of petroleum ether

- (60-80°) to afford the title compound 1.5g mp 148-9°.
(Identical with the product of Example 3).

Example 54

5 5-Cyclobutyl 3-methyl 4-(2,3-dichlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

a) Cyclobutyl 2-(2,3-dichlorophenylmethylene)-3-
oxobutanoate

10 A solution of 2,3-dichlorobenzaldehyde (1.57g,
8.9mmoles), cyclobutyl 3-oxobutanoate (1.4g, 8.9mmoles),
piperidine (8 drops) and hexanoic acid (11 drops) in dry
benzene (100ml) was heated at reflux for 12 hours using a
Dean and Stark apparatus. The solution was allowed to
cool to room temperature and the solvent removed in vacuo
15 to leave the crude sub-title compound as an oil 3.5g.
Chromatography on silica eluting with petroleum ether
(60-80°)/ethyl acetate mixtures afforded the sub-title
compound as an oil, 1.7g.

b) The product of step a) (1.7g, 5.4mmoles) and methyl
20 3-amino-4-fluoro-2-butenate (0.72g, 5.4mmoles) were mixed
and heated to 95° (oil bath temperature) under an
atmosphere of nitrogen for 6 hours. The oil was allowed
to cool to room temperature. Chromatography on silica
eluting with petroleum ether (60-80°)/ethyl acetate
25 mixtures, afforded the title compound as a yellow solid,

- which was recrystallised from petroleum ether (60-80°)
to afford the title compound 0.37g, mp 148-9°.

Example 55

3-Methyl 5-(3-oxetanyl) 4-(2,3-dichlorophenyl)-2-
5 (fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

a) (3-Oxetanyl) 2-(2,3-dichlorophenylmethylene)-3-
oxobutanoate

A solution of 2,3-dichlorobenzaldehyde (1.33g,
10 7.6mmoles), 3-oxetanyl 3-oxobutanoate (1.2g, 7.6mmoles),
piperidine (6 drops) and hexanoic acid (8 drops) in dry
benzene (80ml) was heated at reflux using a Dean and Stark
apparatus. The solution was allowed to cool to room
temperature and the solvent removed in vacuo to leave the
15 sub-title compound as an oil 2.9g.

b) A solution of the product of step a) (2.9g,
7.6mmoles) and methyl 3-amino-4-fluoro-2-butenate (1g,
7.6mmoles) in dry tert-butanol (20ml) was heated to 60°
(oil bath temperature) for 16 hours. The solution was
20 allowed to cool to room temperature and the solvent
removed in vacuo. Chromatography on silica, eluting with
dichloromethane/ethyl acetate mixtures afforded the title
compound as an oil which crystallised on addition of
petroleum ether (60-80°). The solid was recrystallised
25 from petroleum ether (60-80°)/acetone to afford the

- title compound 1.03g, mp 155-6°.

Example 56

Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-
(3-nitrophenyl)-2-(trichloromethyl)-3,5-

5 pyridinedicarboxylate

a) Ethyl 4,4,4-trichloro-2-(3-nitrophenylmethylene)-
-3-oxobutanoate

- 3-Nitrobenzaldehyde (7.55g, 50mmoles), ethyl 4,4,4-trichloro-3-oxobutanoate (18.33g, 59.5mmoles), piperidine
10 (0.66ml) and hexanoic acid (0.33ml) were heated at reflux in toluene (130ml) for 48 hours using a Dean and Stark apparatus. The mixture was cooled, evaporated to dryness in vacuo and crystallised by trituration with ethyl acetate/petroleum ether (60-80°). Recrystallisation
15 from 2-propanol gave the sub-title compound (5.3g) mp 105.5-7°.

b) Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-
(3-nitrophenyl)-2-(trichloromethyl)-3,5-
pyridinedicarboxylate

- 20 Ethyl 4,4,4-trichloro-2-(3-nitrophenylmethylene)-3-oxobutanoate (7.19g, 0.02mmoles) and ethyl 3-amino-2-butenate (2.53g) were heated at 60° for 24 hours in tert-butanol (60ml). The solvent was evaporated and the residue chromatographed on silica eluting with
25 ether/petroleum ether (60-80°) mixtures to give the

title compound (4.04g). Recrystallised from 2-propanol.
mp 125-6.5°.

Example 57

3-Methyl 5-((S)-2,2,2-trichloro-1-phenylethyl) 4-(2,3-
5 dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

a) (S)-2,2,2-Trichloro-1-phenylethyl 2-(2,3-
dichlorophenylmethylene)-3-oxobutanoate

(S)-2,2,2-Trichloro-1-phenylethyl 3-oxobutanoate
10 (8.6g, 27.5mmoles) and 2,3-dichlorobenzaldehyde (4.82g,
27.5mmoles) in dry benzene (100ml) were heated at reflux
for 5 hours with hexanoic acid (25 drops) and piperidine
(8 drops) in a Dean and Stark apparatus. The solvent was
evaporated and the residue dissolved in ethyl acetate
15 (200ml), washed with saturated sodium bicarbonate, 2%
aqueous sodium bisulphite solution and brine, dried
(MgSO₄) and the solvent removed in vacuo. The sub-title
compound was obtained as a yellow oil. HPLC and nmr
indicate 2:1 mixture of geometric isomers.

20 b) 3-Methyl 5-((S)-2,2,2-trichloro-1-phenylethyl) 4-(2,3-
dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate Single diastereomers A and B

(S)-2,2,2-Trichloro-1-phenylethyl 2-(2,3-
dichlorophenylmethylene)-3-oxobutanoate (10.8g, 23mmoles)
25 and methyl 3-amino-4-fluoro-2-butenate (3.7g, 28mmoles)

were heated at 55° in dry tert- butanol (50ml) for 68 hours. The solvent was removed and the residue purified and separated into single diastereomers by HPLC eluting with methylene chloride/petroleum ether (60-80°)

5 mixtures.

First eluted: diastereomer A, recrystallised from cyclohexane/petroleum ether (60-80°) mp 167.5-8°
[α]_D²⁵ +17.5° (c, 0.1 in ethanol).

Second eluted: diastereomer B, recrystallised from
10 petroleum ether (60-80°) mp 141-3° [α]_D²⁵
-150.1° (c, 0.1 in ethanol).

Example 58

3-Methyl 5-(2,2,2-trichloro-1-phenylethyl) 4-(2,3-
dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
15 pyridinedicarboxylate Diastereomeric pairs A and B

Prepared by the method of Example 57 and separated by HPLC using methylene chloride/petroleum ether (60-80°) mixtures.

First eluted: diastereomeric pair A. Recrystallised
20 from cyclohexane/petroleum ether (60-80°) mp 203-4°.

Second eluted: diastereomeric pair B.
Recrystallised from cyclohexane/petroleum ether (60-80°)
mp 176-176.5°.

The compounds of Examples 59 to 73 were prepared
25 using appropriate starting materials and the method

described in Examples 53-58.

Example 59

Diethyl 2-(difluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

5 mp 148°-9° (2-propanol).

Example 60

Diethyl 1,4-dihydro-2-methyl-6-methylthio-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

mp 123-5° (2-propanol).

10 Example 61

Diethyl 1,4-dihydro-2-(4-methoxyphenyl)-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

mp 166-7° (2-Propanol).

Example 62

15 Diethyl 2-(dichloromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Recrystallised from isopropanol as yellow crystals
mp 139-141°.

Example 63

20 Diethyl 1,4-dihydro-2-methyl-6-phenyl-4-(2-(trifluoromethyl)phenyl)-3,5-pyridinedicarboxylate

--Recrystallisation from 2-propanol gave the title
compound (3.7g) mp 149-150°.

Example 64

25 5-Methyl 3-(1-methylethyl) 4-(4-benzofurazanyl)-1,4-

• dihydro-2-methyl-6-phenyl-3,5-pyridinedicarboxylate

Recrystallised from 2-propanol to give the title compound mp 198-200°.

Example 65

5 5-Methyl 3-(1-methylethyl) 1,4-dihydro-2-methyl-6-phenyl-4-(2-(trifluoromethyl)phenyl)-3,5-pyridinedicarboxylate

Recrystallised from petroleum ether (60-80°) mp 111-2°.

10 Example 66

5-Ethyl 3-methyl 4-(2,3-dichlorophenyl)-1,2,3,4-tetrahydro-2-hydroxy-6-methyl-2-phenyl-3,5-pyridinedicarboxylate

The title compound was obtained as a white solid.

15 Nmr (D₆-DMSO) δ 6.0(s,1H), 4.9(d,1H,J=11Hz), 0.7(t,3H,J=7Hz).

Example 67

20 Diethyl 4-(4-benzofurazanyl)-2-diethoxymethyl-1,4,5,6-tetrahydro-6-hydroxy-6-(trifluoromethyl)-3,5-pyridinedicarboxylate

The title product was obtained as an oil. M⁺ 531.

Example 68

25 5-(1-(Diphenylmethyl)-3-azetidiny) 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

- . Pale yellow solid (petroleum ether 60-80°)
mp 163-5°.

Example 69

- 5 3-Methyl 5-(1-(phenylmethyl)-4-piperidiny1)
4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-
methyl-3,5-pyridinedicarboxylate

Pale yellow solid. mp 118-20°.

Example 70

- 10 5-(1,1-Dimethylethyl) 3-methyl 4-(2,3-dichlorophenyl)
-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Pale yellow solid (petroleum ether 60-80°)
mp 141°.

Example 71

- 15 3-Methyl 5-(1-methyl-1-phenylethyl) 4-(2,3-
dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

Colourless solid (acetone-petroleum ether 60-80°).
mp 173-5°.

- 20 Example 72

- 3-Methyl 5-(1-methylcyclopentyl) 4-(2,3-
dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate

- 25 Colourless solid (petroleum ether 60-80°).
mp 111°.

Example 73

3-Methyl 5-(2,2,2-trichloro-1-phenylethyl)
2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)
-3,5-pyridinedicarboxylate

5 Diastereomers obtained as yellow foam.

M⁺ 562/560/558/556. Nmr (CDCl₃) δ 5.24 and 5.26
(2xs,1H), 6.32 and 6.34 (2xs,1H).

Example 74

Diethyl 2-(fluoromethyl)-6-formyl-1,4-dihydro-4-
10 (3-nitrophenyl)-3,5-pyridinedicarboxylate

Ethyl 4,4-diethoxy-2-(3-nitrophenylmethylene)-3-oxobutanoate (21.75g, 62mmoles) and ethyl 3-amino-4-fluoro-2-butenate (9.17g, 68mmoles) were heated at 125° for 1.5 hours. The reaction mixture was
15 dissolved in ethyl acetate (150ml), washed with water and saturated brine, dried (MgSO₄) and the solvent was removed in vacuo. The residue was dissolved in tetrahydrofuran (195ml) and 50% aqueous hydrochloric acid (292ml) was added slowly. After 30 minutes the reaction
20 mixture was extracted with ethyl acetate and the organic extract washed with saturated aqueous sodium bicarbonate, water, dried (MgSO₄) and the solvent was removed in vacuo. The residue was chromatographed on silica eluting with ethyl acetate/petroleum ether (60-80°) mixtures.
25 Crystallisation from 2-propanol gave the title compound

- (4.6g), mp 88-90°.

Example 75

3-Methyl 5-(1-methylethyl) 4-(4-benzofurazanyl)-
1,2,3,4-tetrahydro-2-hydroxy-6-methyl-2-phenyl-3,5-
5 pyridinedicarboxylate

- 4-Benzofurazancarboxaldehyde (2.96g, 20mmoles),
methyl beta-oxobenzenepropanoate (3.56g, 20mmoles),
piperidine (0.05ml) and hexanoic acid (0.13ml) were heated
at reflux for 3 hours in benzene (50ml) using a Dean and
10 Stark apparatus. The reaction was cooled, diluted with
ethyl acetate and washed in turn with water, brine and
saturated sodium bicarbonate and dried (Na₂SO₄). The
solvent was removed in vacuo and the residue dissolved in
ethanol (6ml). 1-Methylethyl 3-amino-2-butenate (3.0g)
15 and diethylamine (0.6ml) were added and the mixture heated
at 60° for 34 hours. The reaction mixture was cooled,
evaporated to dryness in vacuo and the residue was
dissolved in 2-propanol and treated with charcoal. The
charcoal was filtered off and the title compound (1.1g)
20 was obtained on addition of cyclohexane mp 132-4°.

Example 76

Diethyl 2-amino-6-(fluoromethyl)-1,4-dihydro-4-
(3-nitrophenyl)-3,5-pyridinedicarboxylate

- Ethyl 4-fluoro-2-(3-nitrophenylmethylene)-3-
25 oxobutanoate (0.6g, 2.1mmoles) and ethyl 3,3-diamino-2-

propenoate hydrochloride (0.34g, 12.0mmoles) were heated at reflux in ethanol (10ml) and a solution of sodium (0.05g) in ethanol (5ml) was added over one hour. The resulting solution was heated at reflux for a further 10 minutes and then filtered hot. The ethanolic solution was evaporated to dryness in vacuo and the resulting solid triturated with 2-propanol. The resulting solid was chromatographed on silica eluting with ether/petroleum ether (60-80°) mixtures to give pure title compound, mp 177-8°.

Example 77

Diethyl 2-(fluoromethyl)-1,4,5,6-tetrahydro-6-hydroxy-4-(3-nitrophenyl)-6-phenyl-3,5-pyridinedicarboxylate and
Diethyl 2-(fluoromethyl)-1,4-dihydro-4-(3-nitrophenyl)-6-phenyl-3,5-pyridinedicarboxylate

Ethyl alpha-(3-nitrophenylmethylene)-beta-oxobenzenepropanoate (1.66g, 16.3mmoles), ethyl 3-amino-4-fluoro-2-butenate (0.75g, 15.6mmoles) and piperidine (0.06ml) were heated at 60° in ethanol (1ml) for 72 hours. The reaction mixture was cooled and diluted with ethanol. The solid was filtered off, dried and then chromatographed on silica eluting with ethyl acetate/petroleum ether (60-80°) mixtures to give the hydroxy compound (0.43g) mp 188-90°(dec).

The ethanolic mother liquors were evaporated to

- dryness in vacuo, dissolved in methylene chloride and pyridine (0.58ml), and trifluoroacetic anhydride (0.48ml) was added with stirring. After 16 hours, the solution was washed with 5% aqueous acetic acid (3 x 10ml), and
- 5 saturated sodium bicarbonate, dried (Na_2SO_4) and the solvent was removed in vacuo. The residue was chromatographed on silica eluting with ethyl acetate/petroleum ether (60-80°) mixtures. Recrystallisation from 2-propanol gave the dihydropyridine
- 10 (0.31g), mp 151-2°.

Example 78

3-Ethyl 5-methyl 4-(2,3-dichlorophenyl)-1,4-dihydro-2-methyl-6-phenyl-3,5-pyridinedicarboxylate

- Ammonia (0.5ml, d =0.88) was added to a solution of
- 15 methyl alpha-(2,3-dichlorophenylmethylene)-beta-oxobenzenepropanoate (2g, 7.3mmoles) and ethyl 3-amino-2-butenate (0.77g, 6.0mmoles) in tert. butanol (8ml) at 60°. The reaction was maintained at this temperature for 16 hours. The solvent was removed in
- 20 vacuo and the residue was chromatographed on silica eluting with ethyl acetate/petroleum ether (60-80°) mixtures. The title compound (0.25g) was obtained after crystallisation from 2-propanol mp 185-6°.

Example 79

- 25 Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-

(4-nitrophenyl)-3,5-pyridinedicarboxylate

- Trifluoroacetic anhydride (0.65ml, 4.63mmoles) was added with stirring to pyridine (0.75ml, 9.26mmoles) and diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-(4-nitrophenyl)-3,5-pyridinedicarboxylate (2.31g, 4.63mmoles) in methylene chloride (60ml). After stirring for 2.5 hours, the solution was washed with water, dilute hydrochloric acid (x3), water, saturated sodium bicarbonate solution, water and dried (Na₂SO₄). The solvent was removed in vacuo and the residue recrystallised from ethanol to give the title compound (1.77g) as a yellow solid, mp 176-7°.

- The compounds of Examples 80 to 86 were prepared using appropriate starting materials and the method of Example 79.

Example 80

Diethyl 2-(3,4-dichlorophenyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Yellow solid mp 153-6° (ethanol).

Example 81

Diethyl 2-(4-chlorophenyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Yellow solid mp 158-60° (ethanol).

Example 82

- Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-

• (trifluoromethyl)-3,5-pyridinedicarboxylate

Yellow solid mp 93-5° (ether-petroleum ether 60-80°).

Example 83

5 Diethyl 2-(3-chlorophenyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Recrystallised from 2-propanol. mp 160-1°.

Example 84

10 Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-(pentafluoroethyl)-3,5-pyridinedicarboxylate

Obtained pure after chromatography. mp 88-9°.

Example 85

15 5-Ethyl 3-methyl 4-(2,3-dichlorophenyl)-1,4-dihydro-2-methyl-6-(trifluoromethyl)-3,5-pyridinedicarboxylate

Recrystallised from cyclohexane, mp 101-2°.

Example 86

20 Diethyl 4-(4-benzofurazanyl)-2-(diethoxymethyl)-1,4-dihydro-6-(trifluoromethyl)-3,5-pyridinedicarboxylate

Obtained as an oil. Nmr (CDCl₃) δ 6.1(s,H), 5.6(s,H).

Example 87

25 Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-(trichloromethyl)-3,5-pyridinedicarboxylate

a) Diethyl 3,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-

• (trichloromethyl)-3,5-pyridinedicarboxylate

Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-(trichloromethyl)-3,5-pyridinedicarboxylate (3.0g, 6.05mmoles) was dissolved in dry methylene chloride (150ml) and diethylaminosulphur trifluoride (1.5ml) was added. After 1 hour the solution was diluted with methylene chloride and washed in turn with dilute hydrochloric acid and saturated sodium bicarbonate solution. After drying (MgSO_4), the solvent was removed in vacuo to give the sub-title compound (2.82g) as an oil. Nmr (D_6 -DMSO) δ 4.8 (s,H), 4.4 (s,H).

b) Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-(trichloromethyl)-3,5-pyridinedicarboxylate

The product of step a) (2.67g) was dissolved in methylene chloride (20ml) and triethylamine (0.5ml) was added. After 18 days at room temperature, the solvent was evaporated and the residue chromatographed on silica eluting with methylene chloride. The title compound (0.65g) was obtained after crystallisation from 2-propanol mp 113-5°. Nmr (D_6 -DMSO) δ 9.0 (s,H), 4.9 (s,H).

Example 88

Diethyl 1,4-dihydro-2-methyl-6-(methylsulphinyl)-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate Isomers I and II

Peracetic acid (6.8ml of 1M solution in methanol) was added to a solution of diethyl 1,4-dihydro-2-methyl-6-

- (methylthio)-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate (2.77g 6.8mmoles) in methylene chloride (150ml) at -78°. The reaction mixture was allowed to reach room temperature and was then stirred for 30 minutes.
- 5 Saturated aqueous sodium bicarbonate (150ml) was added and the organic layer separated, dried (Na₂SO₄) and the solvent removed in vacuo. The residue was chromatographed on silica, eluting with ether/petroleum ether (60-80°) mixtures. The two isomers were separated and
- 10 recrystallised from 2-propanol.

Diastereomer I yellow crystals mp 143-4° (0.84g).

Diastereomer II yellow crystals mp 133-5° (1.25g).

Example 89

- Diethyl 2-aminocarbonyl-1,4-dihydro-6-methyl-4-(3-
15 nitrophenyl)-3,5-pyridinedicarboxylate

- A solution of 3,5-diethyl 1,4-dihydro-6-methyl-4-(3-nitrophenyl)-2,3,5-pyridinetricarboxylate (4.0g; 10.3mmoles), 1,1'-carbonyldiimidazole (1.75g; 10.8mmoles) in dry dichloromethane (180ml) was stirred at room
- 20 temperature under an atmosphere of dry nitrogen. After 2 hours a yellow suspension had formed, ammonia solution (20ml, d=0.88) was added and the 2-phase mixture left stirring for 16 hours.

- Saturated brine (100ml) was added, the organic
- 25 solution was separated, washed with 15% aq. sodium

- hydroxide solution, saturated brine, water and dried
(MgSO_4).

Evaporation of the solvent was followed by
chromatography on silica (150g) using ethyl
5 acetate/petroleum ether ($60-80^\circ$) as eluent.

The title compound was obtained as a white solid
which was recrystallised from 2-propanol to give a white
powder (0.8g) mp $166-8^\circ$.

Example 90

- 10 Diethyl 2-(dimethylaminocarbonyl)-1,4-dihydro-6-
methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Thionyl chloride (0.05ml) was added to a solution of
3,5-diethyl 1,4-dihydro-6-methyl-4-(3-nitrophenyl)-2,3,5-
pyridinetricarboxylate (0.25g, 0.62mmoles) in methylene
15 chloride (10ml) containing dimethylformamide (1 drop).
After 2 hours at room temperature further thionyl chloride
(0.05ml) was added and the solution was refluxed for 30
mins. After cooling to room temperature 10%
dimethylamine in benzene (1 ml) was added and the mixture
20 stirred for 30 mins. The solvent was evaporated and the
residue dissolved in dilute hydrochloric acid and ether.
The organic extract was washed with brine, dried
(Na_2SO_4) and the solvent removed in vacuo to leave the
title compound (0.2g). M^+ 431; nmr (CDCl_3) δ 5.12
25 (s,H), 3.05 (s,3H), 2.95 (s,3H).

Example 91

Diethyl 1,4-dihydro-2-(1H-imidazol-1-ylcarbonyl)-6-
methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate and
Diethyl 1,4-dihydro-2-methyl-6-(4-morpholinylcarbonyl)-
5 4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

A solution of 3,5-diethyl 1,4-dihydro-6-methyl-4-
(3-nitrophenyl)-2,3,5-pyridinetricarboxylate (2.5g,
6.2mmoles) and 1,1'-carbonyldiimidazole (1.2g, 7.4mmoles)
in methylene chloride (100ml) was stirred at room
10 temperature for 4 hours. Morpholine (1.08ml, 12.4mmoles)
was added, the mixture stirred overnight and then poured
onto 10% hydrochloric acid. The organic layer was
separated, washed with 10% hydrochloric acid, brine,
saturated sodium bicarbonate, brine and dried
15 (Na₂SO₄). The solvent was evaporated and the residue
chromatographed on silica eluting with ethyl
acetate/petroleum ether (60-80°) mixtures. The
imidazolyl-carbonyl (0.24g) compound was eluted first
(M⁺ 454).

20 Further elution afforded the morpholinylcarbonyl
compound (0.4g) (M⁺ 473).

Example 92

Diethyl 2-(aminothioxomethyl)-1,4-dihydro-6-methyl-4-
(3-nitrophenyl)-3,5-pyridinedicarboxylate
25 Hydrogen sulphide was bubbled through a solution of

diethyl 2-cyano-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-
3,5-pyridinedicarboxylate (1g, 2.6mmoles) in triethylamine
(0.36ml, 2.6mmoles) and pyridine (20ml) at room
temperature for 2 hours. The solution was degassed with
5 nitrogen and poured into water (300ml). After stirring
for 2 hours, the precipitate was filtered off, dissolved
in methylene chloride and dried (Na_2SO_4). The
solvent was removed in vacuo and the residue triturated
with CCl_4 and filtered to give the title compound
10 (0.5g). M^+ 419; (CDCl_3) δ 9.3 (s, NH_2), 5.2 (s, H).

Example 93

Diethyl 1,4-dihydro-2-(imino(methylthio)methyl)-6-
methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate
hydroiodide

15 Methyl iodide (0.06ml, 0.96mmoles) was added to a
solution of diethyl 2-(aminothioxomethyl)-1,4-dihydro
-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate
(0.2g, 0.48mmoles) in methanol (10ml). After stirring
for 16 hours at room temperature methyl iodide (0.1ml) was
20 added and the stirring continued for 1 day. The solvent
was evaporated and the residue crystallised on addition of
ether. The hydroscopic solid was filtered and dried in
vacuo to give the title compound (0.17g).

Nmr (CDCl_3) δ 5.9 (s, H), 2.9 (s, SMe).

25 Example 94

Diethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Ethyl 4-fluoro-3-oxobutanoate (1.45g, 10mmoles), ethyl 2-(3-nitrophenylmethylene)-3-oxobutanoate (2.63g, 10mmoles) and aqueous ammonia (1.1ml, d 0.88) were heated at reflux in ethanol (15ml) for 6 hours. The solvent was removed in vacuo and the residue purified by chromatography on silica eluting with petroleum ether (60-80°)/ether mixtures. Recrystallisation from ether/petroleum ether (60-80°) gave the title compound (1.1g) as yellow crystals mp 139-41°.

The compounds of Examples 95 to 104 were prepared using appropriate starting materials and the method of Example 94.

15 Example 95

Di-(2-propoxyethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Recrystallised from ether-hexane as a yellow solid mp 52-3°.

20 Example 96

Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-(4-nitrophenyl)-3,5-pyridinedicarboxylate

Recrystallised from ethanol as yellow needles mp 196-7°.

25 Example 97

5-Methyl 3-(1-methylethyl) 1,4-dihydro-2-methyl-4-
(3-nitrophenyl)-6-phenyl-3,5-pyridinedicarboxylate

mp 184.5-185.5° (2-propanol).

Example 98

5 Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-
nitrophenyl)-2-phenyl-3,5-pyridinedicarboxylate

m.p. 213-5°. (Ethanol).

Example 99

Diethyl 2-(3,4-dichlorophenyl)-1,2,3,4-
10 tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate

White solid mp 188-9°. (Ethanol).

Example 100

Diethyl 2-(4-chlorophenyl)-1,2,3,4-
15 tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate

Yellow solid mp 175-8°. (Ethanol).

Example 101

Diethyl 1,4-dihydro-2-methyl-6-(4-methylphenyl)-4-
20 (3-nitrophenyl)-3,5-pyridinedicarboxylate

mp 149-50°. (Ethanol).

Example 102

3-Methyl 5-(1-methylethyl) 1,2,3,4-tetrahydro-
2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-phenyl-3,5-
25 pyridinedicarboxylate

mp 134-5°. (2-Propanol).

Example 103

Diethyl 2-(3-chlorophenyl)-1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-3,5-

5 pyridinedicarboxylate

mp 212-4°. (Ethanol).

Example 104

Diethyl 2-(2-furanyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

10 mp 130-1° (2-propanol).

Example 105

3-Methyl 5-(1-methylethyl) 2-(difluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Diethylaminosulphur trifluoride (0.64ml, 5.1mmoles)

15 was added to a stirred solution at -10° of 3-methyl

5-(1-methylethyl) 2-formyl-1,4-dihydro-6-methyl-4-

(3-nitrophenyl)-3,5-pyridinedicarboxylate (2g, 5.2mmoles)

in dry methylene chloride (20ml). After stirring for 2

hours at -10° and 1 hr at room temperature,

20 diethylaminosulphur trifluoride (0.2ml) was added and the stirring continued for a further hour. The reaction

mixture was poured into aqueous sodium bicarbonate (100ml)

and extracted with methylene chloride (2 x 100ml). The

organic extracts were washed with water (2x) and brine,

25 dried (MgSO₄) and the solvent was evaporated.

- . Chromatography on silica eluting with ethyl acetate/petroleum ether (60-80^o) mixtures, followed by crystallisation from 2-propanol gave the title compound (0.57g). mp 140-1^o.

5 Example 106

5-Cyclopentyl 3-methyl 2-(difluoromethyl)-1,4-dihydro-6-methyl-4-(2-methyl-3-nitrophenyl)-3,5-pyridinedicarboxylate

- 10 5-Cyclopentyl 3-methyl 2-formyl-1,4-dihydro-6-methyl-4-(2-methyl-3-nitrophenyl)-3,5-pyridinedicarboxylate (0.62g, 1.45mmoles) was dissolved in dry methylene chloride (6ml) and then cooled to 0^o. Diethylaminosulphur trifluoride (180 μ l, 1.45mmoles) was added and the reaction mixture stirred at room temperature
15 for 4 hours. The solvent was removed in vacuo and the residue chromatographed on silica eluting with ether/petroleum ether (60-80^o) mixtures. The title compound (0.22g) was obtained on evaporation of pure fractions mp 154-6^o.

20 Example 107

3-Methyl 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(difluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

- 25 3-Methyl 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-formyl-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

(1.5g, 3.6mmoles) was dissolved in dry methylene chloride (20ml) and cooled to -60° . Diethylaminosulphur trifluoride (0.59g, 3.6mmoles) was added and the stirred mixture was allowed to reach room temperature. After 2 hours, the solvent was removed in vacuo and the residue chromatographed on silica eluting with methylene chloride/ethyl acetate mixtures. The title compound (0.6g) was obtained, after crystallisation from 2-propanol. mp $156-7^{\circ}$.

10 Example 108

Diethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

Diethyl 1,4-dihydro-2-(hydroxymethyl)-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate (0.1g, 0.25mmoles) in dry methylene chloride (5ml) was added to a stirred solution at -60° of diethylaminosulphur trifluoride (0.068ml, 0.55mmoles) in dry methylene chloride (10ml) over 10 minutes. The reaction mixture was allowed to reach room temperature over 2.5 hours, poured into aqueous sodium bicarbonate (15ml) and the aqueous layer extracted with methylene chloride (2x). The organic extracts were washed with water, dried (MgSO_4) and the solvent was evaporated. The residue was chromatographed on silica eluting with ethyl acetate/methylene chloride mixtures to give the title

- compound (0.015g); identical with that prepared in Example 94.

The compounds of Examples 109 and 110 were prepared using appropriate starting materials and the method described in Examples 105-107.

Example 109

- 3-(2-Methoxyethyl) 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(difluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate
10 mp. 127-128°. (2-Propanol).

Example 110

- 3-(2-Methoxyethyl) 5-(1-methylethyl) 2-(difluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate
15 mp 146-7°. (2-Propanol).

Example 111

Diethyl 4-(4-benzofurazanyl)-2-formyl-1,4-dihydro-6-(trifluoromethyl)-3,5-pyridinedicarboxylate

- To a solution of diethyl 4-(4-benzofurazanyl)-2-(diethoxymethyl)-1,4-dihydro-6-(trifluoromethyl)-3,5-pyridinedicarboxylate (7.6g, 14.5mmoles) in tetrahydrofuran (100ml) was added 25% aqueous hydrochloric acid solution (100ml) and the resulting solution heated at reflux. After 1.5 hours the cooled solution was poured
25 into ethyl acetate (200ml). The organic phase was

separated and washed with water, saturated aqueous sodium bicarbonate solution, brine and dried (MgSO_4).

Evaporation of the solvent left an oil (7.5g) which was purified by chromatography on silica (300g) using

- 5 ether-petroleum ether (60-80°) as eluent. The major component was obtained as an oil which gave a solid on trituration with 2-propanol. Recrystallisation from 2-propanol gave the title compound (0.45g) as yellow crystals mp 94-5°.

10 Example 112

Diethyl 4-(4-benzofurazanyl)-1,4-dihydro-2-(hydroxymethyl)-6-trifluoromethyl-3,5-pyridinedicarboxylate

- A solution of diethyl 4-(4-benzofurazanyl)-2-formyl-1,4-dihydro-6-(trifluoromethyl)-3,5-pyridinedicarboxylate
15 (1.1g; 2.5mmoles) in dry ethanol (90ml) was cooled to 0° and sodium borohydride (0.14g; 3.7mmoles) was added portionwise over 3 minutes. After 10 minutes, 10% aqueous hydrochloric acid was added dropwise to pH3, and the mixture concentrated in vacuo at room temperature. The
20 resulting yellow oil was dissolved in ether (50ml) and saturated aqueous sodium bicarbonate was added to pH9. The organic solution was separated, washed with saturated aqueous sodium bicarbonate solution, water, brine and dried (MgSO_4). Evaporation of the solvent left a yellow
25 oil which was crystallised from 2-propanol to give the

title compound (0.5g) mp 110-11^o.

The compound of Example 113 was prepared using appropriate starting materials and the method of Example 112.

5 Example 113

Diethyl 2-(fluoromethyl)-1,4-dihydro-6-hydroxymethyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

mp 149-50^o. (2-Propanol).

Example 114

10 Diethyl 2-cyano-6-(fluoromethyl)-1,4-dihydro-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

(a) Diethyl 2-(2,4-dinitrophenoxyiminomethyl)-6-(fluoromethyl)-1,4-dihydro-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

15 The compound of Example 74 (0.2g, 10.5mmoles) and 0-(2,4-dinitrophenyl)hydroxylamine (0.1g, 10.5mmoles) were dissolved in warm ethanol (5ml) and c.hydrochloric acid (1 drop) was added. The reaction mixture was allowed to cool to room temperature, and then in ice, and the resulting
20 solid filtered off (0.157g), mp 150-2^o.

(b) Diethyl 2-cyano-6-(fluoromethyl)-1,4-dihydro-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

The product of step (a) (0.45g, 0.8mmoles) was dissolved in 95% aqueous ethanol (20ml) by heating, and
25 then potassium hydroxide (10.16ml of 0.2M in 95% aqueous

ethanol) was added dropwise. The solution was heated at reflux for 3 hours and then the ethanol removed in vacuo. The residue was dissolved in water (75ml), 5% aqueous sodium hydroxide (6ml) and chloroform (100ml). The aqueous layer was separated and extracted several times with chloroform. The combined extracts were washed with water, dried (MgSO_4) and the solvent was removed in vacuo. The residue was crystallised from 2-propanol to give the title compound (0.19g) mp $147-8^\circ$ (dec.).

10 Example 115

Diethyl 2,6-di-(fluoromethyl)-1,4-dihydro-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate

3-Nitrobenzaldehyde (1.51g, 10mmoles), ethyl 4-fluoro-3-oxo-butanoate (3g, 20mmoles) and aqueous ammonia (1.1ml, $d=0.88$) in ethanol (15ml) were heated at reflux for 14 hours; more aqueous ammonia (0.55ml) was added after 6 hours. The solvent was removed in vacuo and the residue was chromatographed on silica eluting with ether/petroleum ether ($60-80^\circ$) mixtures and the product obtained was recrystallised from 2-propanol to give the title compound as yellow crystals (0.4g) mp $113-4^\circ$.

Example 116

(+) 3-Methyl 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

Diastereomer A (0.58g, from Example 57) was dissolved in acetonitrile (6ml) and formic acid (0.19ml) and zinc dust (0.6g) were added in turn. The reaction mixture was stirred for 2.5 hours and then cooled in ice while
5 chloroform (20ml) and water (20ml) were added. The aqueous layer was acidified with dilute hydrochloric acid; the organic layer was separated and the aqueous layer re-extracted with chloroform. The combined organic extracts were dried (Na_2SO_4) and the solvent removed
10 in vacuo to afford 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate.

The mono-acid was azeotroped once with carbon tetrachloride and then dissolved in ethyl acetate (10ml).
15 2-Propanol (0.7ml) and dicyclohexylcarbodiimide (1.75g) were added and the mixture stirred at room temperature overnight and then heated at 60° for 2 hours. The solvent was removed in vacuo and the residue chromatographed on silica eluting with methylene chloride,
20 followed by recrystallisation from hexane, to give the title compound (0.2g) mp $124-5^\circ$ $[\alpha]_D^{24.5} +38.2^\circ$ (c 0.1 in ethanol).

Example 117

(-) 3-Methyl 5-(1-methylethyl) 4-(2,3-dichlorophenyl)
25 -2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-

pyridinedicarboxylate

Prepared as in Example 116, using diastereomer B from Example 57. Recrystallised from methanol/hexane mp 124-5° $[\alpha]_D^{24}$ -42.3° (c 0.11 in ethanol).

5 Example 118

(+) 5-Cyclopentyl 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

Prepared as in Example 116, using diastereomer A from Example 57 and esterifying with cyclopentanol. Recrystallised from hexane mp 89-91°, $[\alpha]_D^{24.5}$ +62.9° (c 0.1 in ethanol).

Example 119

15 (-) 5-Cyclopentyl 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate

Prepared as in Example 118, using diastereomer B from Example 57 and esterifying with cyclopentanol.

20

25

Examples of Intermediates

Example A

Methyl 4-fluoro-3-oxo-butanoate

Fluoroacetyl chloride (7.1g, 73mmoles) was added
 5 dropwise to a stirred solution of 2,2-dimethyl-1,3-dioxane-
 4,6-dione (10.65g, 74mmoles) and pyridine (16.85ml,
 210mmoles) in methylene chloride (75ml) keeping the
 temperature below 10°. After stirring for 16 hours at
 room temperature the solution was diluted with methylene
 10 chloride (100ml) and then washed with 1N hydrochloric acid
 (200ml) and water (100ml). The organic extract was dried
 (Na₂SO₄) and the solvent removed in vacuo. The
 residue was dissolved in methanol (150ml) and the solution
 heated at reflux for 2.5 hours. Removal of the solvent
 15 followed by distillation at 60-80° (bath temp)/14mm Hg
 gave methyl 4-fluoro-3-oxobutanoate (6.4g).

The compounds of Examples B and C were prepared using
 appropriate starting materials and the method of Example A.

Example B

20 1-Methylethyl 4-fluoro-3-oxobutanoate

Colourless oil, bp 100-120° (bath temp)/12mm Hg.

Example C

Tetrahydro-4H-pyran-4-yl 4-fluoro-3-oxobutanoate

Nmr (CDCl₃) δ 5.0(m,H), 4.9(d,2H,J=48Hz).

25 Example D

2-Methoxyethyl 4-fluoro-3-oxobutanoate

Ethyl 4-fluoro-3-oxobutanoate (2.1g) was heated at reflux in 2-methoxyethanol (10ml) for 3 hours. The solvent was removed in vacuo and the residue distilled to give the title compound as a colourless oil (1.75g).

Nmr (CDCl₃) δ 4.9 (d, 2H, J=48Hz), 3.4 (s, 3H).

The compounds of Examples E and F were prepared using appropriate starting materials and the method of Example D.

Example E

10. 2-Propoxyethyl 4-fluoro-3-oxobutanoate

Nmr (CDCl₃) δ 4.9 (d, 2H, J=47Hz), 0.9 (t, 3H, J=7Hz).

Example F

2-Phenoxyethyl 4-fluoro-3-oxobutanoate

Nmr (CDCl₃) δ 7.5-6.9 (m, 5H), (4.9 d, 2H, J=48Hz).

15 Example G

Methyl 3-amino-4-fluoro-2-butenate

Ammonia was bubbled through a solution of methyl 4-fluoro-3-oxobutanoate (2.6g) in methanol (26ml) at 0° for 3 hours. After stirring overnight at room temperature the solvent was removed in vacuo and the residue distilled (bp 100° at 20 mm Hg) to give the title compound (1.3g) Nmr (CDCl₃) δ 4.9 (d, 2H, J=48Hz), 4.6 (s, H), (3.7 s, 3H).

The compounds of Examples H to J were prepared using appropriate starting materials and the method of Example G.

Example HEthyl 3-amino-4-fluoro-2-butenate

M^+ 147; nmr (D_6 -DMSO) δ 4.9 (d, 2H, $J=46\text{Hz}$),

4.5 (s, H).

5 Example ITetrahydro-4H-pyran-4-yl 3-amino-2-butenate

Colourless crystals mp $88-90^\circ$.

Example J1-Ethylpropyl 3-amino-2-butenate

10 Pale yellow oil, bp $143-8^\circ/12\text{mm Hg}$.

Example K(S)-2,2,2-Trichloro-1-phenylethyl 3-oxobutanoate

Diketene (3.7ml, 47mmoles) was added slowly to a stirred mixture of (S)- α -(trichloromethyl) phenylmethanol (9.2g, 41mmoles) and triethylamine (0.05ml) kept at $80-90^\circ$. The mixture was maintained for 5 hours at 90° . The cooled reaction mixture was purified using HPLC eluting with methylene chloride/petroleum ether $60-80^\circ$ to give the title compound (11g) as an oil.

20 Nmr ($CDCl_3$) δ 6.39 (s, H), 3.61 (s, 2H), 2.31 (s, 3H).

The compound of Example L was obtained by the same method.

Example L2,2,2-Trichloro-1-phenylethyl 3-oxobutanoate

25 Colourless solid, nmr ($CDCl_3$) δ 6.39 (s, H), 3.61

(s,2H), 2.31 (s,3H).

Example M

Tetrahydro-4H-pyran-4-yl 3-oxobutanoate

A solution of tetrahydro-4H-pyran-4-ol (1.6ml,
5 16.8mmoles) and 5-acetyl-2,2-dimethyl-1,3-dioxane-4,6-
dione (3.0g, 16.1mmoles) in dry benzene (50ml) was heated
under reflux for 4 hours. The solvent was removed in
vacuo and the residue distilled at 146-151°/14mm Hg to
afford the title product as a colourless oil, 2.84g.
10 Nmr (CDCl₃) δ 5.1 (m,H), 3.5 (s,3H).

The esters of Examples N to R were prepared using
appropriate starting materials and the method of Example M.

Example N

1-Ethylpropyl 3-oxobutanoate

15 Colourless oil, bp 128-38° (bath temp)/14mm Hg.

Example O

1-Methyl-1-phenylethyl 3-oxobutanoate

Colourless oil, bp 108-110° (bath temp)/0.03mm Hg.

Example P

20 1-Methylcyclopentyl 3-oxobutanoate

Colourless oil, bp 134-145° (bath temp)/14mm Hg.

Example Q

4-(1-Diphenylmethylazetidiny) 3-oxobutanoate

Pale yellow oil. M⁺ 323.

25 Example R

3-Oxetanyl 3-oxobutanoate

Pale yellow oil 165-70° (bath temp)/12mm Hg.

Example S1-Chloro-4-fluoro-2-(trifluoromethyl)benzene

- 5 4-Chloro-3-(trifluoromethyl)benzenamine (19.5g, 100mmoles), water (40ml) and c.hydrochloric acid (40ml) were heated with stirring on a steam bath until a white solid formed. The mixture was cooled (ice-salt bath) and a solution of sodium nitrite (7g, 101mmoles) in water
- 10 (15ml) was added over 15 mins. After stirring for a further hour at 0°, tetrafluoroboric acid (30g of 40% aqueous solution) was added dropwise over 15 minutes. After one hour the solid was filtered off, washed with water (10ml), methanol (30ml) and ether (30ml) and then
- 15 dried in vacuo. The dry compound was heated at 140°-180° until no more fumes were observed. The cooled residue was dissolved in ethyl acetate, washed with 5% aqueous sodium hydroxide, dried (Na₂SO₄) and the solvent was removed in vacuo. The residue was distilled
- 20 in vacuo (12mmHg, oven temperature 50°-55°) to give the sub-title compound as a colourless oil (7.5g).
M⁺ 200/198; nmr (CDCl₃) δ 7.8-7.2 (m).

Example T2-Chloro-5-fluoro-3-(trifluoromethyl)benzaldehyde and

- 25 3-Chloro-6-fluoro-2-(trifluoromethyl)benzaldehyde

Butyl lithium (60.4ml of 1.6M in hexane, 97mmoles) was added with stirring over 1.5 hours under nitrogen to a solution of 1-chloro-4-fluoro-2-(trifluoromethyl)benzene (17.8g, 91mmoles) in dry tetrahydrofuran (150ml) at
5 -73°. After a further 1.5 hours at this temperature, N-methyl-N-phenylformamide (10.86ml, 90mmoles) in dry tetrahydrofuran (20ml) was added over 0.5 hours. After 15 minutes the reaction mixture was poured onto 10% aqueous sulphuric acid. The ethereal layer was separated, washed
10 with saturated sodium bicarbonate, dried (Na₂SO₄) and the solvent evaporated. The residue was purified by HPLC eluting with ethyl acetate/petroleum ether 60-80° mixtures. 2-Chloro-5-fluoro-3-(trifluoromethyl) benzaldehyde (0.5g) was eluted first.

15 M⁺ 226/228; nmr (CDCl₃) δ 10.5 (s,H).

Further elution afforded 3-chloro-6-fluoro-2-(trifluoromethyl)benzaldehyde (8.35g).

M⁺ 226/228; nmr (CDCl₃) δ 10.5 (q,H).

Example U

20 2-Chloro-3-(trifluoromethyl) benzaldehyde

Butyl lithium (36.4ml of 1.6M in hexane) was added to a stirred solution at -65° of 1-chloro-2-(trifluoromethyl)-benzene (10g) in dry tetrahydrofuran (100ml) over 20 mins. After stirring for 1.5 hours at
25 -65°, a solution of N-methyl-N-phenylformamide (6.85ml)

in tetrahydrofuran (30ml) was added over 1 hour. The reaction mixture was left at this temperature for 1.5 hours and then allowed to reach room temperature. It was then poured onto 10% sulphuric acid, extracted with ether and the organic extract was washed with brine, dried (Na_2SO_4) and the solvent removed in vacuo. The residue was distilled (20mmHg, oven temperature 100-125°); the distillate was cooled, filtered and the solid washed with petroleum ether (60-80°) to give the desired aldehyde (3.5g) as a colourless solid.

M^+ 210/208, nmr (CDCl_3) δ 10.75 (s,H).

Example V

2,3-Dichloro-6-fluorobenzaldehyde

Butyl lithium (48ml of 1.6M in hexane, 52.3mmoles) was added with stirring over 1.5 hours under nitrogen to a solution of 1,2-dichloro-4-fluorobenzene (7.85g, 47.6mmoles) in dry tetrahydrofuran (120ml) at -68°. The solution was stirred at -68° for 2 hours and then N-methyl-N-phenylformamide (6.48ml) in dry tetrahydrofuran (15ml) was added over 1.5 hours. After a further 1.5 hours at -68°, the reaction mixture was poured into 10% aqueous sulphuric acid and ether. The ethereal layer was separated, washed with brine, dried (Na_2SO_4) and evaporated to give the desired aldehyde (8g).

M^+ 196/194/192, nmr (CDCl_3) δ 10.5 (s,H).

• Example W

	<u>% w/w</u>	<u>Range % w/w</u>
Compound of formula I	5	1-20
Microcrystalline cellulose	50	10-80
5 Spray dried lactose	37.75	10-80
Magnesium stearate	1	0.25-2
Colloidal silicon dioxide	0.25	0.1-1
Cross linked sodium carboxy methyl cellulose	3	1-5
10 Hydroxypropylmethylcellulose (coating)	3	1-5

This formulation is made up as a direct compression tablet, or without compression or coating, may be filled into a gelatine capsule.

15 Example X

	<u>% w/w</u>	<u>Range % w/w</u>
Compound of formula I	5	1-20
Microcrystalline cellulose	50	10-80
Lactose	35.75	10-80
20 Polyvinylpyrrolidone	2	1-5
Magnesium stearate	1	0.25-2
Colloidal silicon dioxide	0.25	0.1-1
Cross linked sodium carboxy methyl cellulose	3	1-5
25 Hydroxypropyl methyl cellulose		

(coating)

3

1-5

This formulation is made up as a granulate and then compressed into a tablet. Alternatively the granules may be filled into a gelatine capsule.

5

10

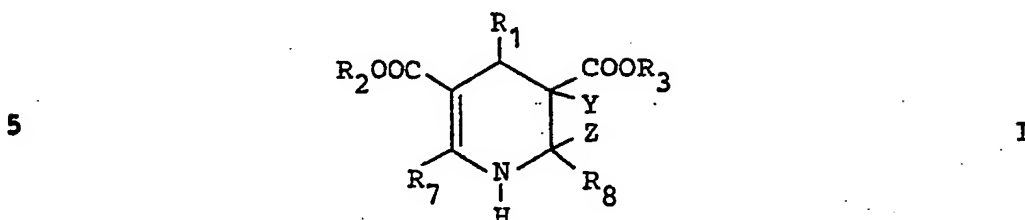
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• What we claim is:-

1. A compound of formula I,



in which R_1 represents benzofurazanyl, pyridyl or phenyl, the pyridyl or phenyl being substituted by one or more of the groups halogen, nitro, $-CN$, $-OR_9$, $-S(O)_pR_9$, or alkyl C1 to 6 optionally substituted by halogen,

p is 0, 1 or 2,

R_2 and R_3 , which may be the same or different, each represent hydrogen; alkyl C1 to 6 optionally substituted by one or more of the groups halogen, cyano, $-XR_4$, $-NR_5R_6$ or phenyl; cycloalkyl C3 to 8 optionally substituted by alkyl C1 to 6; a 4, 5 or 6 membered oxygen or nitrogen containing heterocyclic ring which is optionally substituted by alkyl C1 to 6 the alkyl in turn optionally being substituted by one or more phenyl groups;

R_5 and R_6 , which may be the same or different, each represent alkyl C1 to 6 optionally substituted by phenyl,

Y and Z together form a bond, and additionally, when R_8 is an electron withdrawing group Y may be hydrogen and Z may be hydroxy,

one of R_7 and R_8 represents alkyl C1 to 6 and the
 5 other represents $-\text{CONR}_{10}\text{R}_{11}$; $-\text{CSNH}_2$; $-\text{C}(=\text{NH})\text{SR}_9$;
 $-\text{S}(\text{O})_m\text{R}_9$; phenyl optionally substituted by one or more
 of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro; alkyl
 C1 to 6 substituted by halogen; or furanyl,

or R_7 and R_8 may be the same or different and
 10 each represents phenyl optionally substituted by one or
 more of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro;
 amino; alkyl C1 to 6 substituted by halogen; $-\text{CN}$;
 $-\text{CH}_2\text{OH}$; $-\text{CHO}$ or $-\text{CH}(\text{OR}_9)_2$,

X is O or S,

15 m is 0 or 1,

R_4 is alkyl C1 to 6 or phenyl,

R_9 is alkyl C1 to 6,

R_{10} and R_{11} each independently represent hydrogen
 or alkyl C1 to 6, or together with the nitrogen atom to
 20 which they are attached form a 5 or 6 membered
 heterocyclic ring,

provided that A) when R_7 is alkyl C1 to 6, Y and Z
 together form a bond, and

i) R_1 represents benzofurazanoyl then R_8 does
 25 not represent $-\text{CF}_3$, or

ii) when R_1 represents 2-nitrophenyl, or 2-chlorophenyl and R_2 and R_3 are both ethyl, then R_8 does not represent mono-chloromethyl,

iii) when R_1 represents 3-nitrophenyl and R_2 and R_3 are both ethyl, then R_8 does not represent unsubstituted phenyl,

B) when neither of R_7 and R_8 is alkyl Cl to 6, Y and Z together form a bond and

iv) R_2 and R_3 are both ethyl then R_7 and R_8 are not both $-CF_3$, or

v) one of R_7 or R_8 is amino then the other is not phenyl or amino, or

vi) one of R_7 or R_8 is $-CN$, $-CH_2OH$, $-CHO$ or $-CH(OR_9)_2$ then the other is not $-CN$, $-CH_2OH$, $-CHO$ or $-CH(OR_9)_2$, and

C) both of R_7 and R_8 are not optionally substituted phenyl,

and pharmaceutically acceptable acid addition salts of those compounds containing a basic nitrogen atom.

2. A compound according to Claim 1, wherein

R_1 is nitrophenyl; (trifluoromethyl)phenyl; mono- or poly-fluorophenyl; mono- or poly-chlorophenyl; chloro- and/or fluoro-(trifluoromethyl)phenyl; (alkylthio)pyridyl; alkyl- and/or chloro- and/or alkoxy-nitrophenyl; mixed chloro- and fluoro-phenyl; mono- or poly- alkoxy-phenyl;

- alkylphenyl; (alkylthio)phenyl; (alkylsulphonyl)phenyl, or 4-benzofurazanyl,

R_2 and R_3 are selected from alkyl C1 to 4; 2-alkoxy C1 to 3 - ethyl; 2-phenoxy- ethyl; cycloalkyl C4 to 6 optionally substituted by methyl; an oxetanyl, azetidiny, piperidiny or tetrahydropyranyl ring optionally substituted by phenylmethyl or diphenylmethyl; alkyl C1 to 4 - (phenylmethyl)aminoethyl; cyano- or alkyl C1 to 4 - thio- alkyl C1 to 4; phenyl alkyl C1 to 4 or
10 $-\text{CH}(\text{C}_6\text{H}_5)\text{CCl}_3$,

R_7 is methyl, and

R_8 is chloro- or fluoro- alkyl C1 or 2, $-\text{CSNH}_2$, $-\text{CON}(\text{alkyl C 1 to 4})_2$, $-\text{COMorpholino}$, $-\text{COimidazolyl}$, $-\text{C}(=\text{NH})\text{S-alkyl C1 to 4}$, $-\text{S-alkyl C1 to 4}$, $-\text{S(O)-alkyl C1 to 4}$, or phenyl substituted by one or two chlorine, nitro, methoxy or methyl groups.
15

3. A compound according to Claim 1, wherein R_1 is phenyl carrying a 2-nitro or a 2- CF_3 group or at least two substituents selected from chloro, fluoro, alkyl C1 to 6, $-\text{CF}_3$ and nitro; R_2 is alkyl C1 to 6, or is oxetan
20 -3-yl, R_3 is alkyl C1 to 6, R_7 is alkyl C1 to 6, R_8 is fluoromethyl, and Y and Z together form a bond.

4. A compound according to Claim 1, wherein R_1 is phenyl carrying at least two substituents selected from
25 chloro, fluoro, $-\text{CF}_3$, methyl and nitro, R_3 and R_7 are both methyl, R_8 is $-\text{CH}_2\text{F}$, R_2 is isopropyl or

cyclopentyl and Y and Z together form a bond.

5. A compound according to Claim 1, wherein R_1 represents benzofurazanyl, pyridyl or phenyl, the pyridyl or phenyl being substituted by one or more of the groups
 5 halogen, nitro, trihalomethyl or $-SR_9$; R_2 and R_3 each represent alkyl C1 to 6, $-(CH_2)_n R_4$, $-(CH_2)_n CN$, $-CH(C_6H_5)CCl_3$ or $-(CH_2)_n NR_5 R_6$; Y and Z together form a bond; one of R_7 and R_8 represents alkyl C1 to 6 and the other represents
 10 $-CONR_{10} R_{11}$; $-CSNH_2$; $-C(=NH)SR_9$; $-S(O)_m R_9$; phenyl substituted by one or more of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro; or alkyl C1 to 6 substituted by halogen; R_4 and R_9 are each alkyl C1 to 6; R_{10} and R_{11} each represent hydrogen or alkyl C1 to
 15 6, n is 2, 3 or 4 and provisos i) and ii) apply.

6. 3-Methyl 5-(1-methylethyl) 4-(3-chloro-6-fluoro-2-(trifluoromethyl)phenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate.

7. 3-Methyl 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,

3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(2-methyl-3-nitrophenyl)-3,5-pyridinedicarboxylate,

25 5-Cyclopentyl 3-methyl 4-(2,3-dichlorophenyl)-2-

- (fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 3-Methyl 5-(1-methylethyl) 4-(2-chloro-3-nitrophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 5 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-4-(2-fluoro-6-(trifluoromethyl)phenyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 10 3-Methyl 5-(1-methylethyl) 4-(2,3-dichloro-6-fluorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 5-Ethyl 3-methyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 15 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 3-Methyl 5-(2-methylpropyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 20 3-Ethyl 5-methyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- Diethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(2-(trifluoromethyl)phenyl)-3,5-pyridinedicarboxylate,
- Diethyl 4-(4-benzofurazanyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 25

Dimethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-
- (2,3,4,5,6-pentafluorophenyl)-3,5-pyridinedicarboxylate,

5-Methyl 3-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
5 pyridinedicarboxylate,

5-Ethyl 3-methyl 4-(2,3-dichlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate,

Diethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-
10 (2-(methylthio)-3-pyridyl)-3,5-pyridinedicarboxylate,

3-Methyl 5-(2-(methyl(phenylmethyl)amino)ethyl) 2-
(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate oxalate,

5-(2-Methoxyethyl) 3-(1-methylethyl) 4-(2,3-
15 dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate,

5-(2-Cyanoethyl) 3-(1-methylethyl) 2-(fluoromethyl)
-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate,

20 3-(1-Methylethyl) 5-(2-(methylthio)ethyl) 2-
(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-
pyridinedicarboxylate,

3-Methyl 5-(1-methylethyl) 4-(2-chloro-5-nitrophenyl)
-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridine-
25 dicarboxylate,

- 3-Ethyl 5-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(2-methyl-5-nitrophenyl)-3,5-pyridinedicarboxylate,
- 3-(2-Methoxyethyl) 5-(1-methylethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 10 5-(2-Methoxyethyl) 3-(1-methylethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 3-Methyl 5-(1-methylethyl) 4-(2-chloro-3-(trifluoromethyl)phenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-15 3,5-pyridinedicarboxylate,
- 5-(1-Methylethyl) 3-(tetrahydro-4H-pyran-4-yl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 5-(1-Methylethyl) 3-(2-phenoxyethyl) 2-(fluoromethyl) 20 -1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 5-Methyl 3-(tetrahydro-4H-pyran-4-yl) 2-(fluoromethyl) 1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 25 5-Cyclohexyl 3-methyl 4-(2,3-dichlorophenyl)-2-

- (fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate,
- 5-Cyclopentyl 3-methyl 2-(fluoromethyl)-1,4-dihydro-6-
methyl-4-(2-methyl-3-nitrophenyl)-3,5-
5 pyridinedicarboxylate,
- 3-Methyl 5-(1-methylethyl) 4-(2,3-dimethoxyphenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate,
- 10 3-Methyl 5-(tetrahydro-4H-pyran-4-yl) 4-(2,3-
dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate,
- 5-Cyclopentyl 3-methyl 2-(fluoromethyl)-1,4-dihydro-6-
methyl-4-(2-(trifluoromethyl)phenyl)-3,5-
pyridinedicarboxylate,
- 15 5-Cyclopentyl 3-methyl 4-(3-chloro-6-fluoro-2-
(trifluoromethyl)phenyl)-2-(fluoromethyl)-1,4-dihydro-6-
methyl-3,5-pyridinedicarboxylate,
- 5-(1-Ethylpropyl) 3-methyl 4-(2,3-dichlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
20 pyridinedicarboxylate,
- 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-4-(2-methoxy-3-nitrophenyl)-6-methyl-3,5-
pyridinedicarboxylate,
- 25 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-(trifluoromethyl)phenyl)-3,5-

- pyridinedicarboxylate,
3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-nitrophenyl)-3,5-
pyridinedicarboxylate,
- 5 3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-4-(2-
fluorophenyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate,
3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-methylphenyl)-3,5-
10 pyridinedicarboxylate,
3-Methyl 5-(1-methylethyl) 4-(2-chlorophenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinecarboxylate,
3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
15 dihydro-6-methyl-4-(2-(methylthio)phenyl)-3,5-
pyridinedicarboxylate,
3-Methyl 5-(1-methylethyl) 2-(fluoromethyl)-1,4-
dihydro-6-methyl-4-(2-(methylsulphonyl)phenyl)-3,5-
pyridinedicarboxylate,
- 20 3-Methyl 5-(1-methylethyl) 4-(3-chloro-2-methylphenyl)
-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
pyridinedicarboxylate,
3-Methyl 5-(1-methylethyl) 4-(2,3-dimethylphenyl)-2-
(fluoromethyl)-1,4-dihydro-6-methyl-3,5-
25 pyridinedicarboxylate,

- 3-Methyl 5-(1-methylethyl) 4-(3-cyanophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 3-Methyl 5-(1-methylethyl) 4-(3-chlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 5 Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-(trifluoromethyl)-3,5-pyridinedicarboxylate,
- 10 3-Ethyl 5-methyl 4-(2,3-dichlorophenyl)-1,2,3,4-tetrahydro-2-hydroxy-6-methyl-2-(trifluoromethyl)-3,5-pyridinedicarboxylate,
- Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-(pentafluoroethyl)-3,5-pyridinedicarboxylate,
- 15 5-Cyclobutyl 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 3-Methyl 5-(3-oxetanyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
- 20 Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-(trichloromethyl)-3,5-pyridinedicarboxylate,
- 25 3-Methyl 5-((S)-2,2,2-trichloro-1-phenylethyl) 4-(2,3-

- dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
3-Methyl 5-(2,2,2-trichloro-1-phenylethyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,
5 Diethyl 2-(difluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 1,4-dihydro-2-methyl-6-methylthio-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
10 Diethyl 1,4-dihydro-2-(4-methoxyphenyl)-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 2-(dichloromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 1,4-dihydro-2-methyl-6-phenyl-4-(2-(trifluoromethyl)phenyl)-3,5-pyridinedicarboxylate,
15 methyl)phenyl)-3,5-pyridinedicarboxylate,
5-Methyl 3-(1-methylethyl) 4-(4-benzofurazanyl)-1,4-dihydro-2-methyl-6-phenyl-3,5-pyridinedicarboxylate,
5-Methyl 3-(1-methylethyl) 1,4-dihydro-2-methyl-6-phenyl-4-(2-(trifluoromethyl)phenyl)-3,5-pyridinedi-
20 carboxylate,
5-Ethyl 3-methyl 4-(2,3-dichlorophenyl)-1,2,3,4-tetrahydro-2-hydroxy-6-methyl-2-phenyl-3,5-pyridinedicarboxylate,
Diethyl 4-(4-benzofurazanyl)-2-diethoxymethyl-1,4,5,6-
25 tetrahydro-6-hydroxy-6-(trifluoromethyl)-3,5-

pyridinedicarboxylate,

5-(1-(Diphenylmethyl)-3-azetidiny) 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,

5 3-Methyl 5-(1-(phenylmethyl)-4-piperidiny)

4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,

5-(1,1-Dimethylethyl) 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-

10 pyridinedicarboxylate,

3-Methyl 5-(1-methyl-1-phenylethyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,

15 3-Methyl 5-(1-methylcyclopentyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,

3-Methyl 5-(2,2,2-trichloro-1-phenylethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,

20 Diethyl 2-(fluoromethyl)-6-formyl-1,4-dihydro-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,

3-Methyl 5-(1-methylethyl) 4-(4-benzofurazanyl)-1,2,3,4-tetrahydro-2-hydroxy-6-methyl-2-phenyl-3,5-pyridinedicarboxylate,

25 Diethyl 2-amino-6-(fluoromethyl)-1,4-dihydro-4-

- (3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 2-(fluoromethyl)-1,4,5,6-tetrahydro-6-hydroxy-
4-(3-nitrophenyl)-6-phenyl-3,5-pyridinedicarboxylate,
Diethyl 2-(fluoromethyl)-1,4-dihydro-4-
- 5 (3-nitrophenyl)-6-phenyl-3,5-pyridinedicarboxylate,
3-Ethyl 5-methyl 4-(2,3-dichlorophenyl)-1,4-dihydro-2-
methyl-6-phenyl-3,5-pyridinedicarboxylate,
Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-
(4-nitrophenyl)-3,5-pyridinedicarboxylate,
- 10 Diethyl 2-(3,4-dichlorophenyl)-1,4-dihydro-6-methyl
-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 2-(4-chlorophenyl)-1,4-dihydro-6-methyl-4-(3-
nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-
- 15 (trifluoromethyl)-3,5-pyridinedicarboxylate,
Diethyl 2-(3-chlorophenyl)-1,4-dihydro-6-methyl-
4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-
(pentafluoroethyl)-3,5-pyridinedicarboxylate,
- 20 5-Ethyl 3-methyl 4-(2,3-dichlorophenyl)-1,4-
dihydro-2-methyl-6-(trifluoromethyl)-3,5-
pyridinedicarboxylate,
Diethyl 4-(4-benzofurazanyl)-2-(diethoxymethyl)-1,4-
dihydro-6-(trifluoromethyl)-3,5-pyridinedicarboxylate,
- 25 Diethyl 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-

- (trichloromethyl)-3,5-pyridinedicarboxylate,
Diethyl 1,4-dihydro-2-methyl-6-(methylsulphonyl)-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 2-aminocarbonyl-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
5 Diethyl 2-(dimethylaminocarbonyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 1,4-dihydro-2-(1H-imidazol-1-ylcarbonyl)-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
10 Diethyl 1,4-dihydro-2-methyl-6-(4-morpholinylcarbonyl)-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 2-(aminothioxomethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
15 Diethyl 1,4-dihydro-2-(imino(methylthio)methyl)-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate hydroiodide,
Diethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
20 Di-(2-propoxyethyl) 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-(4-nitrophenyl)-3,5-pyridinedicarboxylate,
5-Methyl 3-(1-methylethyl) 1,4-dihydro-2-methyl-4-(3-nitrophenyl)-6-phenyl-3,5-pyridinedicarboxylate,
25

- . Diethyl 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-phenyl-3,5-pyridinedicarboxylate,
- Diethyl 2-(3,4-dichlorophenyl)-1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 5 Diethyl 2-(4-chlorophenyl)-1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- Diethyl 1,4-dihydro-2-methyl-6-(4-methylphenyl)-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 10 3-Methyl 5-(1-methylethyl) 1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-2-phenyl-3,5-pyridinedicarboxylate,
- Diethyl 2-(3-chlorophenyl)-1,2,3,4-tetrahydro-2-hydroxy-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 15 Diethyl 2-(2-furanyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 3-Methyl 5-(1-methylethyl) 2-(difluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 20 5-Cyclopentyl 3-methyl 2-(difluoromethyl)-1,4-dihydro-6-methyl-4-(2-methyl-3-nitrophenyl)-3,5-pyridinedicarboxylate,
- 3-Methyl 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(difluoromethyl)-1,4-dihydro-6-methyl-3,5-
- 25

pyridinedicarboxylate,

Diethyl 2-(fluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,

3-(2-Methoxyethyl) 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(difluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,

3-(2-Methoxyethyl) 5-(1-methylethyl) 2-(difluoromethyl)-1,4-dihydro-6-methyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,

Diethyl 4-(4-benzofurazanyl)-2-formyl-1,4-dihydro-6-(trifluoromethyl)-3,5-pyridinedicarboxylate,

Diethyl 4-(4-benzofurazanyl)-1,4-dihydro-2-(hydroxymethyl)-6-trifluoromethyl-3,5-pyridinedicarboxylate,

Diethyl 2-(fluoromethyl)-1,4-dihydro-6-hydroxymethyl-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,

Diethyl 2-cyano-6-(fluoromethyl)-1,4-dihydro-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,

Diethyl 2,6-di-(fluoromethyl)-1,4-dihydro-4-(3-nitrophenyl)-3,5-pyridinedicarboxylate,

(+) 3-Methyl 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate,

(-) 3-Methyl 5-(1-methylethyl) 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-

pyridinedicarboxylate,

(+) 5-Cyclopentyl 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate, or

5 (-) 5-Cyclopentyl 3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate.

8. A pharmaceutical formulation containing a compound according to any one of the preceding claims in admixture
10 with a pharmaceutically acceptable adjuvant, diluent or carrier.

9. The use of a compound according to Claim 1 without proviso ii) as a pharmaceutical.

10. A process for the production of a compound of formula
15 I, as defined in Claim 1, or a pharmaceutically acceptable acid addition salt thereof, which comprises

a) reaction of a compound of formula II,



with compounds of formulae III and IV,



in which formulae R_1 , R_2 , R_3 , R_7 and R_8 are as defined in Claim 1,

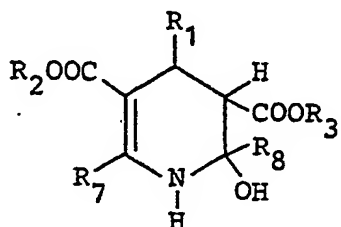
b) reaction of a compound of formula V,



in which R_1 , R_3 and R_8 are as defined in Claim 1,

with a compound of formula III,

- c) production of a compound of formula I in which Y and Z together form a bond by dehydration of a compound of formula VII,



VII

10

in which R_1 , R_2 , R_3 , R_7 and R_8 are as defined in Claim 1,

- d) production of a compound of formula I in which m is 1 or p is 1 or 2 by selective oxidation of a corresponding compound of formula I in which m is 0, or p is 0 or 1 respectively,

- e) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CONR}_{10}\text{R}_{11}$ by reaction of an acid halide, imidazole or a mixed anhydride of a corresponding compound of formula I in which one of R_7 and R_8 is $-\text{COOH}$ with a compound $\text{HNR}_{10}\text{R}_{11}$ in which R_{10} and R_{11} are as defined in Claim 1, or, when the group $-\text{NR}_{10}\text{R}_{11}$ in the product represents an imidazole, reacting the free carboxylic acid of formula I with N,N'-carbonyldiimidazole,

- f) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CSNH}_2$ by reaction of a corresponding compound of formula I in which one of R_7 and R_8 is $-\text{CN}$ with hydrogen sulphide,
- 5 g) isomerising a 3,4-dihydropyridine to a corresponding compound of formula I,
- h) production of a compound of formula I in which one of R_7 and R_8 is $-\text{C}(=\text{NH})\text{SR}_9$ by reaction of a corresponding compound of formula I in which one of R_7
- 10 and R_8 is $-\text{CSNH}_2$ with a compound $\text{R}_9\text{-hal}$, in which R_9 is as defined in Claim 1 and hal is a halogen atom,
- i) reaction of a compound of formula IV with ammonia and a compound of formula VI,



VI

- 15 or reaction of a compound of formula V with ammonia and a compound of formula VII,



VII

or reaction of compounds of formulae II, IV and VII with ammonia,

- 20 in which formulae R_1 , R_2 , R_3 , R_7 and R_8 are as defined in Claim 1,
- j) production of a compound of formula I in which Y and Z together form a bond and one or both of R_7 and R_8 is $-\text{CHF}_2$ or $-\text{CH}_2\text{F}$ by reaction of a corresponding compound
- 25 of formula I in which Y and Z together form a bond and one

- or both of R_7 and R_8 is $-\text{CHO}$ or $-\text{CH}_2\text{L}$, where L is $-\text{OH}$ or a good leaving group, respectively with a fluorinating agent,
- k) production of a compound of formula I in which one of
- 5 R_7 and R_8 is $-\text{CHO}$ by selective hydrolysis of a corresponding compound of formula I in which one of R_7 and R_8 is $-\text{CH}(\text{OR}_9)_2$,
- l) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CH}_2\text{OH}$ by selective reduction of a
- 10 corresponding compound of formula I in which one of R_7 and R_8 is $-\text{CHO}$,
- m) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CN}$ by elimination of ROH from a corresponding compound of formula I in which one of R_7
- 15 and R_8 is $-\text{CH}=\text{NOR}$, and $-\text{OR}$ is a good leaving group,
- n) production of a compound of formula I in which at least one of R_2 and R_3 is hydrogen by reductive cleavage or hydrolysis of a corresponding compound of formula I in which at least one of R_2 and R_3 is other
- 20 than hydrogen,
- o) production of a compound of formula I in which at least one of R_2 and R_3 is other than hydrogen by esterification or transesterification of a corresponding compound of formula I in which at least one of R_2 and
- 25 R_3 is hydrogen or is a group R_2 or R_3 other than

- that desired in the end product, or
 - p) production of an optical isomer of a compound of formula I by resolution of a mixture of optical isomers of the compound,
- 5 and where desired or necessary converting the resulting compound of formula I to a pharmaceutically acceptable acid addition salt thereof or vice versa.
11. A compound of formula VII as defined in Claim 1.
12. A compound $R_1\text{CHO}$ in which R_1 is
- 10 2-chloro-3-trifluoromethyl phenyl or phenyl substituted by three substituents selected from chloro-, fluoro- and $-\text{CF}_3$.
13. 3-Chloro-6-fluoro-2-(trifluoromethyl)benzaldehyde.

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Our Ref: 83/11519/CBC/MJ

16th August 1984

European Patent Office
P.B. 5818
N.L. 2280HV
Rijswijk ZH
The Hague
Netherlands

The request for correction is allowed under
R. 88 EPC / with the exception of the deleted
points/.

12.09.84

THE HAGUE,
RECEIVING SECTION

W. W. W. W.

Dear Sirs,

EUROPEAN PATENT APPLICATION NO. 84302566.9
FISONS PLC - OUR REFERENCE 83/11519

The Applicants wish to make the following amendments to this case at a suitable stage of its prosecution and request that they be made by the Office after the Search Report is sent.

Page 6 lines 10, 11 and 12 and Page 98 lines 16, 17 and 18 - change 'VII' to 'VIII'.

Page 100 line 8 - change 'Claim 1' to 'Claim 10'.

Page 36 line 18 and Page 88 line 13 - change
'pyridinecarboxylate' to 'pyridinedicarboxylate'.

Page 3 lines 7, 17, 19 and 21, Page 80 line 24,
Page 81 lines 9, 11 and 13, - insert 'when' after 'i)',
'iv)', 'v)' and 'vi)' respectively.

Page 80 line 24 - correct the spelling of 'benzofurazanyl'.

Page 95 between lines 23 and 24 add:-

"3-methyl 4-(2,3-dichlorophenyl)-2-(fluoromethyl)-1,
4-dihydro-6-methyl-3, 5-pyridinedicarboxylate,"
(cf page 68 line 10).

We would ask you please to acknowledge receipt of this letter by returning the enclosed copy in the envelope provided.

Yours faithfully,

C.B. Craig

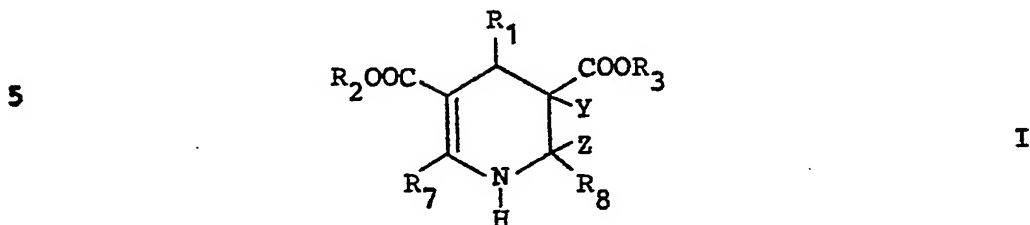
C.B. CRAIG
European Patent Attorney

EPA-EPO-OEB DG 1 Rijswijk
Empfang bestätigt Receipt acknowledged Accusé réception
20 AUG. 1984
R. P. A. SEWALT - 3103

Registered Office
Fison House Prince, Street
Ipswich IP11 0QH
Registered in England No. 448017

What we claim is:-

1. A process for the production of a compound of formula I,



in which R_1 represents benzofurazanyl, pyridyl or phenyl, the pyridyl or phenyl being substituted by one or more of the groups halogen, nitro, $-CN$, $-OR_9$, $-S(O)_pR_9$, or alkyl C1 to 6 optionally substituted by halogen,

p is 0, 1 or 2,

15 R_2 and R_3 , which may be the same or different, each represent hydrogen; alkyl C1 to 6 optionally substituted by one or more of the groups halogen, cyano, $-XR_4$, $-NR_5R_6$ or phenyl; cycloalkyl C3 to 8 optionally substituted by alkyl C1 to 6; a 4, 5 or 6 membered oxygen or nitrogen containing heterocyclic ring which is optionally substituted by alkyl C1 to 6 the alkyl in turn optionally being substituted by one or more phenyl groups;

R_5 and R_6 , which may be the same or different,

25 each represent alkyl C1 to 6 optionally substituted by

phenyl,

Y and Z together form a bond, and additionally, when R_8 is an electron withdrawing group Y may be hydrogen and Z may be hydroxy,

5 one of R_7 and R_8 represents alkyl C1 to 6 and the other represents $-\text{CONR}_{10}\text{R}_{11}$; $-\text{CSNH}_2$; $-\text{C}(=\text{NH})\text{SR}_9$; $-\text{S}(\text{O})_m\text{R}_9$; phenyl optionally substituted by one or more of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro; alkyl C1 to 6 substituted by halogen; or furanyl,

10 or R_7 and R_8 may be the same or different and each represents phenyl optionally substituted by one or more of alkyl C1 to 6, halogen, alkoxy C1 to 6 or nitro; amino; alkyl C1 to 6 substituted by halogen; $-\text{CN}$; $-\text{CH}_2\text{OH}$; $-\text{CHO}$ or $-\text{CH}(\text{OR}_9)_2$,

15 X is O or S,

m is 0 or 1,

R_4 is alkyl C1 to 6 or phenyl,

R_9 is alkyl C1 to 6,

R_{10} and R_{11} each independently represent hydrogen
20 or alkyl C1 to 6, or together with the nitrogen atom to which they are attached form a 5 or 6 membered heterocyclic ring,

provided that A) when R_7 is alkyl C1 to 6, Y and Z together form a bond, and

25 i) R_1 represents benzofurazanoyl then R_8 does

not represent $-\text{CF}_3$, or

ii) when R_1 represents 2-nitrophenyl, or 2-chlorophenyl and R_2 and R_3 are both ethyl, then R_8 does not represent mono-chloromethyl,

5 iii) when R_1 represents 3-nitrophenyl and R_2 and R_3 are both ethyl, then R_8 does not represent unsubstituted phenyl,

B) when neither of R_7 and R_8 is alkyl C1 to 6, Y and Z together form a bond and

10 iv) R_2 and R_3 are both ethyl then R_7 and R_8 are not both $-\text{CF}_3$, or

v) one of R_7 or R_8 is amino then the other is not phenyl or amino, or

15 vi) one of R_7 or R_8 is $-\text{CN}$, $-\text{CH}_2\text{OH}$, $-\text{CHO}$ or $-\text{CH}(\text{OR}_9)_2$ then the other is not $-\text{CN}$, $-\text{CH}_2\text{OH}$, $-\text{CHO}$ or $-\text{CH}(\text{OR}_9)_2$, and

C) both of R_7 and R_8 are not optionally substituted phenyl,

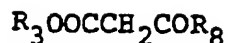
20 or a pharmaceutically acceptable acid addition salt of those compounds containing a basic nitrogen atom, which comprises

a) reaction of a compound of formula II,



with compounds of formulae III and IV,

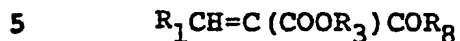




IV

in which formulae R_1 , R_2 , R_3 , R_7 and R_8 are as defined above,

b) reaction of a compound of formula V,

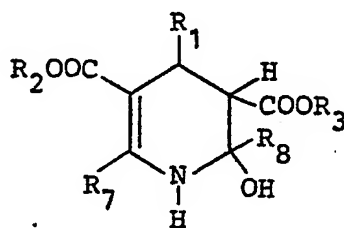


V

in which R_1 , R_3 and R_8 are as defined above, with a compound of formula III,

c) production of a compound of formula I in which Y and Z together form a bond by dehydration of a compound of

10 formula VII,



VII

15 in which R_1 , R_2 , R_3 , R_7 and R_8 are as defined above,

d) production of a compound of formula I in which m is 1 or p is 1 or 2 by selective oxidation of a corresponding compound of formula I in which m is 0, or p is 0 or 1

20 respectively,

e) production of a compound of formula I in which one of R_7 and R_8 is $-CONR_{10}R_{11}$ by reaction of an acid halide, imidazole or a mixed anhydride of a corresponding compound of formula I in which one of R_7 and R_8 is

25 $-COOH$ with a compound $HNR_{10}R_{11}$ in which R_{10} and

- R_{11} are as defined above, or, when the group $-NR_{10}R_{11}$ in the product represents an imidazole, reacting the free carboxylic acid of formula I with N,N'-carbonyldiimidazole,
- 5 f) production of a compound of formula I in which one of R_7 and R_8 is $-CSNH_2$ by reaction of a corresponding compound of formula I in which one of R_7 and R_8 is $-CN$ with hydrogen sulphide,
- g) isomerising a 3,4-dihydropyridine to a corresponding compound of formula I,
- 10 h) production of a compound of formula I in which one of R_7 and R_8 is $-C(=NH)SR_9$ by reaction of a corresponding compound of formula I in which one of R_7 and R_8 is $-CSNH_2$ with a compound R_9-hal , in which
- 15 R_9 is as defined above and hal is a halogen atom,
- i) reaction of a compound of formula IV with ammonia and a compound of formula VI,



VI

- or reaction of a compound of formula V with ammonia and a compound of formula VII,
- 20



VII

or reaction of compounds of formulae II, IV and VII with ammonia,

- in which formulae R_1 , R_2 , R_3 , R_7 and R_8 are
- 25 as defined above,

- j) production of a compound of formula I in which Y and Z together form a bond and one or both of R_7 and R_8 is $-\text{CHF}_2$ or $-\text{CH}_2\text{F}$ by reaction of a corresponding compound of formula I in which Y and Z together form a bond and one or both of R_7 and R_8 is $-\text{CHO}$ or $-\text{CH}_2\text{L}$, where L is $-\text{OH}$ or a good leaving group, respectively with a fluorinating agent,
- 5 k) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CHO}$ by selective hydrolysis of a
10 corresponding compound of formula I in which one of R_7 and R_8 is $-\text{CH}(\text{OR}_9)_2$,
- l) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CH}_2\text{OH}$ by selective reduction of a corresponding compound of formula I in which one of R_7
15 and R_8 is $-\text{CHO}$,
- m) production of a compound of formula I in which one of R_7 and R_8 is $-\text{CN}$ by elimination of ROH from a corresponding compound of formula I in which one of R_7 and R_8 is $-\text{CH}=\text{NOR}$, and $-\text{OR}$ is a good leaving group,
- 20 n) production of a compound of formula I in which at least one of R_2 and R_3 is hydrogen by reductive cleavage or hydrolysis of a corresponding compound of formula I in which at least one of R_2 and R_3 is other than hydrogen,
- 25 o) production of a compound of formula I in which at

- least one of R_2 and R_3 is other than hydrogen by esterification or transesterification of a corresponding compound of formula I in which at least one of R_2 and R_3 is hydrogen or is a group R_2 or R_3 other than
5 that desired in the end product, or
p) production of an optical isomer of a compound of formula I by resolution of a mixture of optical isomers of the compound,

and where desired or necessary converting the
10 resulting compound of formula I to a pharmaceutically acceptable acid addition salt thereof or vice versa.

2. A process according to Claim 1, wherein

R_1 is nitrophenyl; (trifluoromethyl)phenyl; mono- or poly-fluorophenyl; mono- or poly-chlorophenyl; chloro-
15 and/or fluoro-(trifluoromethyl)phenyl; (alkylthio)pyridyl; alkyl- and/or chloro- and/or alkoxy-nitrophenyl; mixed chloro- and fluoro-phenyl; mono- or poly- alkoxy-phenyl; alkylphenyl; (alkylthio)phenyl; (alkylsulphonyl)phenyl, or 4-benzofurazanyl,

20 R_2 and R_3 are selected from alkyl C1 to 4; 2-alkoxy C1 to 3 - ethyl; 2-phenoxy- ethyl; cycloalkyl C4 to 6 optionally substituted by methyl; an oxetanyl, azetidiny, piperidiny or tetrahydropyrany ring optionally substituted by phenylmethyl or diphenylmethyl;
25 alkyl C1 to 4 - (phenylmethyl)aminoethyl; cyano- or alkyl

- . Cl to 4 - thio- alkyl Cl to 4; phenyl alkyl Cl to 4 or
-CH(C₆H₅)CCl₃, .

R₇ is methyl, and

- R₈ is chloro- or fluoro- alkyl Cl or 2, -CSNH₂,
5 -CON(alkyl C 1 to 4)₂, -COMorpholino, -COimidazolyl,
-C(=NH)S-alkyl Cl to 4, -S-alkyl Cl to 4, -S(O)-alkyl Cl
to 4, or phenyl substituted by one or two chlorine, nitro,
methoxy or methyl groups.

3. A process according to Claim 1, wherein R₁ is
10 phenyl carrying a 2-nitro or a 2-CF₃ group or at least
two substituents selected from chloro, fluoro, alkyl Cl to
6, -CF₃ and nitro; R₂ is alkyl Cl to 6, or is oxetan
-3-yl, R₃ is alkyl Cl to 6, R₇ is alkyl Cl to 6, R₈
is fluoromethyl, and Y and Z together form a bond.

- 15 4. A process according to Claim 1, wherein R₁ is
phenyl carrying at least two substituents selected from
chloro, fluoro, -CF₃, methyl and nitro, R₃ and R₇
are both methyl, R₈ is -CH₂F, R₂ is isopropyl or
cyclopentyl and Y and Z together form a bond.

- 20 5. A process according to Claim 1, wherein R₁
represents benzofurazanyl, pyridyl or phenyl, the pyridyl
or phenyl being substituted by one or more of the groups
halogen, nitro, trihalomethyl or -SR₉; R₂ and R₃
each represent alkyl Cl to 6, -(CH₂)_n R₄,
25 -(CH₂)_nCN, -CH(C₆H₅)CCl₃ or -(CH₂)_n

- NR₅R₆; Y and Z together form a bond; one of R₇ and R₈ represents alkyl C1 to 6 and the other represents -CONR₁₀R₁₁; -CSNH₂; -C(=NH)SR₉; -S(O)_mR₉; phenyl substituted by one or more of alkyl C1 to 6,
- 5 halogen, alkoxy C1 to 6 or nitro; or alkyl C1 to 6 substituted by halogen; R₄ and R₉ are each alkyl C1 to 6; R₁₀ and R₁₁ each represent hydrogen or alkyl C1 to 6, n is 2, 3 or 4 and provisos i) and ii) apply.
- 6. A process according to Claim 1, wherein the compound
- 10 of formula I is 3-Methyl 5-(1-methylethyl) 4-(3-chloro-6-fluoro-2-(trifluoromethyl)phenyl)-2-(fluoromethyl)-1,4-dihydro-6-methyl-3,5-pyridinedicarboxylate.

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